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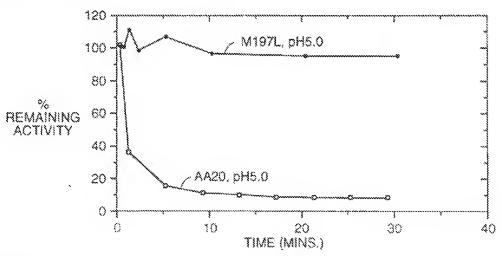
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(54) THE: OXIDATIVELY STABLE ALFHA-AMYLASE



(57) Aistract

Novel alpha-amylase mutants derived from the DNA sequences of naturally occurring or recombinant alpha-amylases are disclosed. The mutant alpha-amylases, in general, are obtained by in vitro modifications of a precursor DNA sequence encoding the naturally occurring or recombinant alpha-amylases to generate the substitution (replacement) or deletion of one or more exidizable amino acid residues in the amino acid sequence of a precursor alpha-amylase. Such mutant alpha-amylases have altered exidative stability and/or altered pH performance profiles and/or altered thermal stability as compared to the precursor. Also disclosed are detergent and starch liquefaction compositions comprising the mutant amylases, as well as methods of using the mutant amylases.

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OXIDATIVELY STABLE ALPHA-AMYLASE

Related Applications

This application is a continuation-in-part of USSN 08/016,395 filed February 11, 1993.

Field of the Invention

The present invention relates to novel alpha-amylase mutants having an amino acid sequence not found in nature, such mutants having an amino acid sequence wherein one or more amino acid residue(s) of a precursor alpha-amylase, specifically any oxidizable amino acid, have been substituted with a different amino acid. The mutant enzymes of the present invention exhibit altered stability/activity profiles including but not limited to altered oxidative stability, altered pH performance profile, altered specific activity and/or altered thermostability.

Background of the Invention

Alpha-amylases (alpha-1,4-glucan-4-glucanohydrolase, EC3.2.1.1) hydrolyze internal alpha-1,4-glucosidic linkages in starch largely at random, to produce smaller molecular weight malto-dextrins. Alpha-amylases are of considerable commercial value, being used in the initial stages (liquefaction) of starch processing; in alcohol production; as cleaning agents in detergent matrices; and in the textile industry for starch desizing. Alpha-amylases are produced by a wide variety of microorganisms including Bacillus and Aspergillus, with most commercial amylases being produced from bacterial sources such as B. licheniformis, B. amyloliquefaciens, B. subtilis, or B. stearothermophilus. In

recent years the preferred enzymes in commercial use have been those from B.

Iicheniformis because of their heat stability and performance, at least at neutral and mildly alkaline pH's.

Previously there have been studies using recombinant DNA techniques to explore which residues are important for the catalytic activity of amylases and/or to explore the effect of modifying certain amino acids within the active site of various amylases (Vihinen, M. et al. (1990) J. Bichem. 107:267-272; Holm, L. et al. (1990) Protein Engineering 3:181-191; Takase, K. et al. (1992) Biochemica et Biophysica Acta, 1120:281-288; Matsui, I. et al. (1992) Febs Letters Vol. 310, No. 3, pp. 216-218); which residues are important for thermal stability (Suzuki, Y. et al. (1989) J. Biol. Chem. 264:18933-18938); and one group has used such methods to introduce mutations at various histidine residues in a *B. licheniformis* amylase, the rationale for making substitutions at histidine residues was that *B. licheniformis* amylase (known to be thermostable) when compared to other similar *Bacillus* amylases, has an excess of histidines and, therefore, it was suggested that replacing a histidine could affect the thermostability of the enzyme (Declerck, N. et al. (1990) J. Biol. Chem. 265:15481-15488; FR 2 665 178-A1; Joyet, P. et al. (1992) Bio/Technology 10:1579-1583).

It has been found that alpha-amylase is inactivated by hydrogen peroxide and other oxidants at pH's between 4 and 10.5 as described in the examples herein.

Commercially, alpha-amylase enzymes can be used under dramatically different conditions such as both high and low pH conditions, depending on the commercial application. For example, alpha-amylases may be used in the liquefaction of starch, a process preferably performed at a low pH (pH < 5.5). On the other hand, amylases may be used in commercial dish care or laundry detergents, which often contain

oxidants such as bleach or peracids, and which are used in much more alkaline conditions.

In order to after the stability or activity profile of amylase enzymes under varying conditions, it has been found that selective replacement, substitution or deletion of oxidizable amino acids, such as a methionine, tryptophan, tyrosine, histidine or cysteine, results in an altered profile of the variant enzyme as compared to its precursor. Because currently commercially available amylases are not acceptable (stable) under various conditions, there is a need for an amylase having an altered stability and/or activity profile. This altered stability (oxidative, thermal or pH performance profile) can be achieved while maintaining adequate enzymatic activity, as compared to the wild-type or precursor enzyme. The characteristic affected by introducing such mutations may be a change in exidative stability while maintaining thermal stability or vice versa. Additionally, the substitution of different amino acids for an oxidizable amino acids in the alpha-amylase precursor sequence or the deletion of one or more oxidizable amino acid(s) may result in altered enzymatic activity at a pH other than that which is considered optimal for the precursor alpha-amylase. In other words, the mutant enzymes of the present invention may also have altered pH performance profiles, which may be due to the enhanced oxidative stability of the enzyme.

Summary of the Invention

The present invention relates to novel alpha-amylase mutants that are the expression product of a mutated DNA sequence encoding an alpha-amylase, the mutated DNA sequence being derived from a precursor alpha-amylase by the deletion or substitution (replacement) of one or more oxidizable amino acid. In one preferred embodiment of

the present invention the mutant result from substituting a different amino acid for one or more methionine residue(s) in the precursor alpha-amylase. In another embodiment of the present invention the mutants comprise a substitution of one or more tryptophan residue alone or in combination with the substitution of one or more methionine residue in the precursor alpha-amylase. Such mutant alpha-amylases, in general, are obtained by in vitro modification of a precursor DNA sequence encoding a naturally occurring or recombinant alpha-amylase to encode the substitution or deletion of one or more amino acid residues in a precursor amino acid sequence.

Preferably the substitution or deletion of one or more amino acid in the amino acid sequence is due to the replacement or deletion of one or more methionine, tryptophan, cysteine, histidine or tyrosine residues in such sequence, most preferably the residue which is changed is a methionine residue. The oxidizable amino acid residues may be replaced by any of the other 20 naturally occurring amino acids. If the desired effect is to alter the oxidative stability of the precursor, the amino acid residue may be substituted with a non-oxidizable amino acid (such as alanine, arginine, asparagine, aspartic acid, glutamic acid, glutamine, glycine, isoleucine, leucine, lysine, phenylalanine, proline, serine, threonine, or valine) or another oxidizable amino acid (such as cysteine, methionine, tryptophan, tyrosine or histidine, listed in order of most easily oxidizable to less readily oxidizable). Likewise, if the desired effect is to alter thermostability, any of the other 20 naturally occurring amino acids may be substituted (i.e., cysteine may be substituted for methionine).

Preferred mutants comprise the substitution of a methionine residue equivalent to any of the methionine residues found in *B. licheniformis* alpha-amylase (+8, +15, +197, +256, +304, +366 and +438). Most preferably the methionine to be replaced is a

methionine at a position equivalent to position +197 or +15 in *B. licheniformis* alphaamylase. Preferred substitute amino acids to replace the methionine at position +197 are alanine (A), isoleucine (I), threonine (T) or cysteine (C). The preferred substitute amino acids at position +15 are leucine (L), threonine (T), asparagine (N), aspartate (D), serine (S), valine (V) and isoleucine (I), although other substitute amino acids not specified above may be useful. Two specifically preferred mutants of the present invention are M197T and M15L.

Another embodiment of this invention relates to mutants comprising the substitution of a tryptophan residue equivalent to any of the tryptophan residues found in *B*. *licheniformis* alpha-amylase (see Fig. 2). Preferably the tryptophan to be replaced is at a position equivalent to + 138 in *B. licheniformis* alpha-amylase. A mutation (substitution) at a tryptophan residue may be made alone or in combination with mutations at other oxidizable amino acid residues. Specifically, it may be advantageous to modify by substitution at least one tryptophan in combination with at least one methionine (for example, the double mutant + 138/+197).

The alpha-amylase mutants of the present invention, in general, exhibit altered oxidative stability in the presence of hydrogen peroxide and other oxidants such as bleach or peracids, or, more specific, milder oxidants such as chloramine-T. Mutant enzymes having enhanced oxidative stability will be useful in extending the shelf life and bleach, perborate, percarbonate or peracid compatibility of amylases used in cleaning products. Similarly, reduced oxidative stability may be useful in industrial processes that require the rapid and efficient quenching of enzymatic activity. The mutant enzymes of the present invention may also demonstrate a broadened pH performance profile whereby mutants such as M15L show stability for low pH starch

liquefaction and mutants such as M197T show stability at high pH cleaning product conditions. The mutants of the present invention may also have altered thermal stability whereby the mutant may have enhanced stability at either high or low temperatures. It is understood that any change (increase or decrease) in the mutant's enzymatic characteristic(s), as compared to its precursor, may be beneficial depending on the desired end use of the mutant alpha-amylase.

in addition to starch processing and cleaning applications, variant amylases of the present invention may be used in any application in which known amylases are used, for example, variant amylases can be used in textile processing, food processing, etc. Specifically, it is contemplated that a variant enzyme such as M197C, which is easily inactivated by exidation, would be useful in a process where it is desirable to completely remove amylase activity at the end of the process, for example, in frozen food processing applications.

The preferred alpha-amylase mutants of the present invention are derived from a Bacillus strain such as B. licheniformis, B. amyloliquefaciens, and B. stearothermophilus, and most preferably from Bacillus licheniformis.

In another aspect of the present invention there is provided a novel form of the alphaamylase normally produced by *B. licheniformis*. This novel form, designated as the A4
form, has an additional four alanine residues at the N-terminus of the secreted amylase.
(Fig. 4b.) Derivatives or mutants of the A4 form of alpha-amylase are encompassed
within the present invention. By derivatives or mutants of the A4 form, it is meant that
the present invention comprises the A4 form alpha-amylase containing one or more
additional mutations such as, for example, mutation (substitution, replacement or

deletion) of one or more oxidizable amino acid(s).

In a composition embodiment of the present invention there are provided detergent compositions, liquid, get or granular, comprising the alpha-amylase mutants described herein. Particularly preferred are detergent compositions comprising a +197 position mutant either alone or in combination with other enzymes such as endoglycosidases, cellulases, proteases, lipases or other amylase enzymes. Additionally, it is contemplated that the compositions of the present invention may include an alpha-amylase mutant having more than one site-specific mutation.

in yet another composition embodiment of the present invention there are provided compositions useful in starch processing and particularly starch liquefaction. The starch liquefaction compositions of the present invention preferably comprise an alpha-amylase mutant having a substitution or deletion at position M15. Additionally, it is contemplated that such compositions may comprise additional components as known to those skilled in the art, including, for example, antioxidants, calcium, ions, etc.

In a process aspect of the present invention there are provided methods for liquefying starch, and particularly granular starch slurries, from either a wet or dry milled process. Generally, in the first step of the starch degradation process, the starch slurry is gelatinized by heating at a relatively high temperature (up to about 110°C). After the starch slurry is gelatinized it is liquefied and dextrinized using an alpha-amylase. The conditions for such liquefaction are described in commonly assigned US patent applications 07/785,624 and 07/785,623 and US Patent 5,180,669, the disclosure of which are incorporated herein by reference. The present method for liquefying starch comprises adding to a starch slurry an effective amount of an alpha-amylase of the

present invention, alone or in combination with additional excipients such as an antioxidant, and reacting the slurry for an appropriate time and temperature to liquefy the starch.

A further aspect of the present invention comprises the DNA encoding the mutant alpha-amylases of the present invention (including A4 form and mutants thereof) and expression vectors encoding the DNA as well as host cells transformed with such expression vectors.

Brief Description of the Drawings

Fig. 1 shows the DNA sequence of the gene for alpha-amylase from *B. lichenitormis* (NCIBBO61), Seq ID No 31, and deduced translation product as described in Gray, G. et al. (1986) J. Bacter. 166:635-643.

Fig. 2 shows the amino acid sequence of the mature alpha-amylase enzyme from 8. licheniformis (NCIBSO51), Seq ID No 32.

Fig. 3 shows an alignment of primary structures of *Bacillus* alpha-amylases. The *B. licheniformis* amylase (Am-Lich), Seq ID No 33, is described by Gray, G. et al. (1986)

J. Bact. 166:635-643; the *B. amyloliquefaciens* amylase (Am-Amylo), Seq ID No 34, is described by Takkinen, K. et al. (1983) J. Biol. Chem. 258:1007-1013; and the *B. stearothermophilus* (Am-Stearo), Seq ID No 35, is described by Ihara, H. et al. (1985)

J. Biochem. 98:95-103.

Fig. 4a shows the amino acid sequence of the mature alpha-amylase variant M197T.

Seq ID No 36.

Fig. 4b shows the amino acid sequence of the A4 form of alpha-amylase from B.

Ilichen/form/s NCIB8061, Seq ID No 37. Numbering is from the N-terminus, starting with the four additional alenines.

Fig. 5 shows plasmid pA4BL wherein BLAA refers to B. licheniformis alpha-amylase gene, Pstl to Sstl; Amp⁸ refers to the ampicillin-resistant gene from pBR322; and CAT refers to the Chloramphenicol-resistant gene from pC194.

Fig. 6 shows the signal sequence-mature protein junctions for *B. licheniformis* (Seq ID No 38), *B. subtilis* (Seq ID No 39), *B. licheniformis* in pA4BL (Seq ID No 40) and *B. licheniformis* in pBLapr (Seq ID No 41).

Fig. 7a shows inactivation of certain alpha-amylases (Spezyme® AA20 and M197L (A4 form) with 0.88M H₂O₂ at pH 5.0, 25°C.

Fig. 7b shows inactivation of certain alpha-amylases (Spezyme® AA20, M197T) with 0.88M H₂O₂ at pH 10.0, 25°C.

Fig. 7c shows inactivation of certain alpha-amylases (Spezyme® AA20, M15L) with 0.88M $H_2\Omega_2$ at pH 5.0, 25°C.

Fig. 8 shows a schematic for the production of M197X cassette mutants.

Fig. 9 shows expression of M197X variants.

Fig. 10 shows thermal stability of M197X variants at pH 5.0, 5mM CaCl₂ at 95°C for 5

mins.

Figs. 11a and 11b show inactivation of certain amylases in automatic dish care detergents. Fig. 11a shows the stability of certain amylases in Cascade* (a commercially available dish care product) at 65°C in the presence or absence of starch. Fig. 11b shows the stability of certain amylases in Sunlight* (a commercially available dish care product) at 65°C in the presence or absence of starch.

Fig. 12 shows a schematic for the production of M15X cassette mutants.

Fig. 13 shows expression of M15X variants.

Fig. 14 shows specific activity of M15X variants on soluble starch.

Fig. 15 shows heat stability of M15X variants at 90°C, pH 5.0, 5mM CaCl₂, 5 mins.

Fig. 16 shows specific activity on starch and soluble substrate, and performance in jet liquefaction at pH 5.5, of M15 variants as a function of percent activity of B.

Iicheniformis* wild-type.

Fig. 17 shows the inactivation of *B. licheniformis* alpha-amylase (AA20 at 0.65 mg/ml) with chloramine-T at pH 8.0 as compared to variants M197A (1.7 mg/ml) and M197L (1.7 mg/ml).

Fig. 18 shows the inactivation of *B. licheniformis* alpha-amylase (AA20 at 0.22 mg/ml) with chloramine-T at pH 4.0 as compared to variants M197A (4.3 mg/ml) and M197L

(0.53 mg/mi).

Fig. 19 shows the reaction of *B. licheniformis* alpha-amylase (AA20 at 0.75 mg/ml) with chloramine-T at pH 5.0 as compared to double variants M197T/W138F (0.64 mg/ml) and M197T/W138Y (0.60 mg/ml).

Detailed Description of the Invention

It is believed that amylases used in starch liquefaction may be subject to some form of inactivation due to some activity present in the starch slurry (see commonly owned US applications 07/785,624 and 07/785,623 and US Patent 5,180,669, issued January 19, 1993, incorporated herein by reference). Furthermore, use of an amylase in the presence of oxidants, such as in bleach or peracid containing detergents, may result in partial or complete inactivation of the amylase. Therefore, the present invention focuses on altering the oxidative sensitivity of amylases. The mutant enzymes of the present invention may also have an altered pH profile and/or altered thermal stability which may be due to the enhanced oxidative stability of the enzyme at low or high pH's.

Alpha-amylase as used herein includes naturally occurring amylases as well as recombinant amylases. Preferred amylases in the present invention are alpha-amylases derived from *B. licheniformis* or *B. stearothermophilus*, including the A4 form of alpha-amylase derived from *B. licheniformis* as described herein, as well as fungal alpha-amylases as those derived from *Aspergillus* (i.e. as *A. oryzae* and *A. niger*).

Recombinant alpha-amylases refers to an alpha-amylase in which the DNA sequence encoding the naturally occurring alpha-amylase is modified to produce a mutant DNA

sequence which encodes the substitution, insertion or deletion of one or more amino acids in the alpha-amylase sequence. Suitable modification methods are disclosed herein, and also in commonly owned US Patents 4,760,025 and 5,185,258, the disclosure of which are incorporated herein by reference.

Homologies have been found between almost all endo-amylases sequenced to date. ranging from plants, mammals, and bacteria (Nakajima, R.T. et al. (1986) Appl. Microbiol, Biotechnol. 23:355-360; Rogers, J.C. (1985) Biochem. Biophys. Res. Commun. 128:470-476). There are four areas of particularly high homology in certain Bacillus amylases, as shown in Fig. 3, wherein the underlined sections designate the areas of high homology. Further, sequence alignments have been used to map the relationship between Bacillus endo-amylases (Feng, D.F. and Doolittle, R.F. (1987) J. Molec, Evol. 35:351-360). The relative sequence homology between 8. stearothermophilus and B. licheniformis amylase is about 66%, as determined by Holm, L. et al. (1990) Protein Engineering 3 (3) pp. 181-191. The sequence homology between B. licheniformis and B. amyloliquefaciens amylases is about \$1%, as per Holm, L. et al., supra. While sequence homology is important, it is generally recognized that structural homology is also important in comparing amylases or other enzymes. For example, structural homology between fungal amylases and bacterial (Bacillus) amylase have been suggested and, therefore, fungal amylases are encompassed within the present invention.

An alpha-amylase mutant has an amino acid sequence which is derived from the amino acid sequence of a precursor alpha-amylase. The precursor alpha-amylases include naturally occurring alpha-amylases and recombinant alpha-amylases (as defined). The amino acid sequence of the alpha-amylase mutant is derived from the precursor alpha-

amylase amino acid sequence by the substitution, deletion or insertion of one or more amino acids of the precursor amino acid sequence. Such modification is of the precursor DNA sequence which encodes the amino acid sequence of the precursor alpha-amylase rather than manipulation of the precursor alpha-amylase enzyme per se. Suitable methods for such manipulation of the precursor DNA sequence include methods disclosed herein and in commonly owned US patent 4,760,025 and 5,185,258.

Specific residues corresponding to positions M197, M15 and W138 of Bacillus licheniformis alpha-amylase are identified herein for substitution or deletion, as are all methionine, histidine, tryptophan, cysteine and tyrosine positions. The amino acid position number (i.e., +197) refers to the number assigned to the mature Bacillus licheniformis alpha-amylase sequence presented in Fig. 2. The invention, however, is not limited to the mutation of this particular mature alpha-amylase (B. licheniformis) but extends to precursor alpha-amylases containing amino acid residues at positions which are equivalent to the particular identified residue in B. licheniformis alpha-amylase. A residue (amino acid) of a precursor alpha-amylase is equivalent to a residue of B. licheniformis alpha-amylase if it is either homologous (i.e., corresponding in position in either primary or tertiary structure) or analogous to a specific residue or portion of that residue in B. licheniformis alpha-amylase (i.e., having the same or similar functional capacity to combine, react, or interact chemically or structurally).

In order to establish homology to primary structure, the amino acid sequence of a precursor alpha-amylase is directly compared to the *B. licheniformis* alpha-amylase primary sequence and particularly to a set of residues known to be invariant to all alpha-amylases for which sequence is known, as seen in Fig. 3. It is possible also to

determine equivalent residues by tertiary structure: crystal structures have been reported for porcine pancreatic alpha-amylase (Buisson, G. et al. (1987) EMBO J.6:3909-3916); Taka-amylase A from Aspergillus oryzae (Matsuura, Y. et al. (1984) J. Biochem. (Tokyo) 95:697-702); and an acid alpha-amylase from A. niger (Boel, E. et al. (1990) Biochemistry 29:6244-6249), with the former two structures being similar. There are no published structures for Bacillus alpha-amylases, although there are predicted to be common super-secondary structures between glucanases (MacGregor, E.A. & Svensson, B. (1989) Biochem. J. 259:145-152) and a structure for the B. stearothermaphilus enzyme has been modeled on that of Taka-amylase A (Holm, L. et al. (1990) Protein Engineering 3:181-191). The four highly conserved regions shown in Fig. 3 contain many residues thought to be part of the active-site (Matsuura, Y. et al. (1984) J. Biochem. (Tokyo) 85:697-702; Buisson, G. et al. (1987) EMBO J. 6:3909-3916; Vihinen, M. et al. (1990) J. Biochem. 107:267-272) including, in the licheniformis numbering, His105; Arg229; Asp231; His235; Glu261 and Asp328.

Expression vector as used herein refers to a DNA construct containing a DNA sequence which is operably linked to a suitable control sequence capable of effecting the expression of said DNA in a suitable host. Such control sequences may include a promoter to effect transcription, an optional operator sequence to control such transcription, a sequence encoding suitable mRNA ribosome-binding sites, and sequences which control termination of transcription and translation. A preferred promoter is the *B. subtilis aprE* promoter. The vector may be a plasmid, a phage particle, or simply a potential genomic insert. Once transformed into a suitable host, the vector may replicate and function independently of the host genome, or may, in some instances, integrate into the genome itself. In the present specification, plasmid and vector are sometimes used interchangeably as the plasmid is the most commonly

used form of vector at present. However, the invention is intended to include such other forms of expression vectors which serve equivalent functions and which are, or become, known in the art.

Host strains (or cells) useful in the present invention generally are procaryotic or eucaryotic hosts and include any transformable microorganism in which the expression of alpha-amylase can be achieved. Specifically, host strains of the same species or genus from which the alpha-amylase is derived are suitable, such as a *Bacillus* strain. Preferably an alpha-amylase negative *Bacillus* strain (genes deleted) and/or an alpha-amylase and protease deleted *Bacillus* strain such as *Bacillus* subtilis strain BG2473 (ΔamyE,Δapr,Δnpr) is used. Host cells are transformed or transfected with vectors constructed using recombinant DNA techniques. Such transformed host cells are capable of either replicating vectors encoding the alpha-amylase and its variants (mutants) or expressing the desired alpha-amylase.

Preferably the mutants of the present invention are secreted into the culture medium during fermentation. Any suitable signal sequence, such as the aprE signal peptide, can be used to achieve secretion.

Many of the alphe-amylase mutants of the present invention are useful in formulating various detergent compositions, particularly certain dish care cleaning compositions, especially those cleaning compositions containing known oxidants. Alpha-amylase mutants of the invention can be formulated into known powdered, liquid or gel detergents having pH between 6.5 to 12.0. Suitable granular composition may be made as described in commonly owned US patent applications 07/429,881.

detergent cleaning compositions can also contain other enzymes, such as known proteases, lipases, cellulases, endoglycosidases or other amylases, as well as builders, stabilizers or other excipients known to those skilled in the art. These enzymes can be present as co-granules or as blended mixes or in any other manner known to those skilled in the art. Furthermore, it is contemplated by the present invention that multiple mutants may be useful in cleaning or other applications. For example, a mutant enzyme having changes at both +15 and +197 may exhibit enhanced performance useful in a cleaning product or a multiple mutant comprising changes at +197 and +138 may have improved performance.

As described previously, alpha-amylase mutants of the present invention may also be useful in the liquefaction of starch. Starch liquefaction, particularly granular starch slurry liquefaction, is typically carried out at near neutral pH's and high temperatures.

As described in commonly owned US applications 07/788,624 and 07/785,623 and US Patent 5,180,669, it appears that an oxidizing agent or inactivating agent of some sort is also present in typical liquefaction processes, which may affect the enzyme activity; thus, in these related patent applications an antioxidant is added to the process to protect the enzyme.

Based on the conditions of a preferred liquefaction process, as described in commonly owned US applications 07/788,624 and 07/785,623 and US Patent 5,180,669, namely low pH, high temperature and potential oxidation conditions, preferred mutants of the present invention for use in liquefaction processes comprise mutants exhibiting altered pH performance profiles (i.e., low pH profile, pH <6 and preferably pH <5.5), and/or altered thermal stability (i.e., high temperature, about 90°-110°C), and/or-altered exidative stability (i.e., enhanced oxidative stability).

Thus, an improved method for liquefying starch is taught by the present invention, the method comprising liquefying a granular starch slurry from either a wet or dry milling process at a pH from about 4 to 6 by adding an effective amount of an alpha-amylase mutant of the present invention to the starch slurry; optionally adding an effective amount of an antioxidant or other excipient to the slurry; and reacting the slurry for an appropriate time and temperature to liquefy the starch.

The following is presented by way of example and is not to be construed as a limitation to the scope of the claims. Abbreviations used herein, particularly three letter or one letter notations for amino acids are described in Dale, J.W., Molecular Genetics of Bacteria, John Wiley & Sons, (1989) Appendix 8.

Experimental

Example 1

Substitutions for the Methionine Residues in *B. licheniformis* Alpha-Amylase

The alpha-amylase gene (Fig. 1) was cloned from *B. licheniformis* NCIB8061 obtained from the National Collection of Industrial Bacteria, Aberdeen, Scotland (Gray, G. et al. (1986) J. Bacteriology 166:635-643). The 1.72kb Pstl-Sstl fragment, encoding the last three residues of the signal sequence; the entire mature protein and the terminator region was subcloned into M13MP18. A synthetic terminator was added between the Bcll and Sstl sites using a synthetic oligonucleotide cassette of the form:

Bcli

5' GATCAAAACATAAAAAACCGGCCTTGGCCCCGCCGGTTTTTTATTATTTTTTGAGCT

3'

TTTTGTATTTTTTGGCCGGAACCGGGGCGGCCAAAAAATAATAAAAAC

5'

Seq ID No 1

designed to contain the B. amyloliquefaciens subtilisin transcriptional terminator (Wells

et al. (1983) Nucleic Acid Research 11:7911-7925).

Site-directed mutagenesis by oligonucleotides used essentially the protocol of Zoller, M. et al. (1983) Meth. Enzymol. 100:468-500: briefly, 5'-phosphorylated oligonucleotide primers were used to introduce the desired mutations on the M13 single-stranded DNA template using the oligonucleotides listed in Table I to substitute for each of the seven methionines found in *B. licheniformis* alpha-amylase. Each mutagenic oligonucleotide also introduced a restriction endonuclease site to use as a screen for the linked mutation.

TABLE

Mutagenic Ofigonucleotides for the Substitution of the Methionine Residues in B. licheniformis Alpha-Amylase

5'-T GGG ACG CTG GCG CAG TAC TTT GAA TGG T-3'	Seq	ID	No	2
5'-TG ATG CAG TAC TIT GAA TGG TAC CTG CCC AAT GA-3'	Seg	ID	No	3
5'-GAT TAT TIG TIG TAT GCC GAT ATC GAC TAT GAC CAT-3'	Seq	ID	No	*
5'-CG GGG AAG GCC TTT ACG GTA GCT-3'	Seq	ID	No	5
2,-ec eec lyl eye liv yee way ile c-3, William	Seq	ID	No	8
5'-C TAC GGG GAT GCA TAC GGG ACG A-3'	Seq	ID	No	. 7
5'-C TAC GGG GAT TAC TAC GGG ACC AAG GGA GAC TCC C-3'	Seq	ır	n Nic	, 8
5'-CC GGT GGG GCC ANG CGG GCC TAT GTT GGC CGG CAN A-3'	Sec	II) No	> 9

Bold letter indicate base changes introduced by oligonucleotide.

Codon changes indicated in the form MSA, where methionine (M) at position +8 has been changed to alanine (A).

<u>Underlining</u> indicates restriction endonuclease site introduced by aligonucleotide.

The heteroduplex was used to transfect E. coli mutt. cells (Kramer et al. (1984) Cell 38:879) and, after plaque-purification, clones were analyzed by restriction analysis of

the RF1's. Positives were confirmed by dideoxy sequencing (Sanger et al. (1977) Proc. Natl. Acad. Sci. U.S.A. 74:5463-5467) and the Psti-Ssti fragments for each subcloned into an *E. coli* vector, plasmid pA4BL.

Plasmid pA48L

Following the methods described in US application 860,468 (Power et al.), which is incorporated herein by reference, a silent PstI site was introduced at codon +1 (the first amino-acid following the signal cleavage site) of the aprE gene from pS168-1 (Stahl, M.L. and Ferrari, E. (1984) J. Bacter. 158:411-418). The aprE promoter and signal peptide region was then cloned out of a pJi+101 plasmid (Ferrari, F.A. et al. (1983) J. Bacter. 154:1513-1515) as a Hindlil-PstI fragment and subcloned into the pUC18-derived plasmid JM102 (Ferrari, E. and Hoch, J.A. (1989) Bacillus, ed. C.R. Harwood, Plenum Pub., pp. 57-72). Addition of the PstI-SstI fragment from B. licheniformis alpha-amylase gave pA48L (Fig. 5) having the resulting aprE signal peptide-amylase junction as shown in Fig. 6.

Transformation Into B. subtilis

pA4BL is a plasmid able to replicate in *E. coli* and integrate into the *B. subtilis* chromosome. Plasmids containing different variants were transformed into *B. subtilis* (Anagnostopoulos, C. and Spizizen, J. (1961) J. Bacter. 81:741-746) and integrated into the chromosome at the *aprE* locus by a Campbell-type mechanism (Young, M. (1984) J. Gen. Microbiol. 130:1613-1621). The *Bacillus subtilis* strain BG2473 was a derivative of I168 which had been deleted for amylase (Δ*amyE*) and two proteases (Δ*apr*, Δ*npr*) (Stahl, M.L. and Ferrari, E., J. Bacter. 158:411-418 and US Patent 5,264,366, incorporated herein by reference). After transformation the *sacU*32(Hy) (Henner, D.J. et al. (1988) J. Bacter. 170:296-300) mutation was introduced by PBS-1

mediated transduction (Hoch, J.A. (1983) 154:1513-1515).

GCT-3'

N-terminal analysis of the amylase expressed from pA48L in *B. subtilis* showed it to be processed having four extra alanines at the N-terminus of the secreted amylase protein ("A4 form"). These extra residues had no significant, deleterious effect on the activity or thermal stability of the A4 form and in some applications may enhance performance. In subsequent experiments the correctly processed forms of the *licheniformis* amylase and the variant M197T were made from a very similar construction (see Fig. 6).

Specifically, the 5' end of the A4 construction was subcloned on an EcoRI-Sstill fragment, from pA4BL (Fig. 5) into M13BM20 (Boehringer Mannheim) in order to obtain a coding-strand template for the mutagenic oligonucleotide below:

5'-CAT_CAG_CGT_CCC_ATT_AAG_ATT_TGC_AGC_CTG_CGC_AGA_CAT_GTT

Seq ID No 10

This primer eliminated the codons for the extra four N-terminal alanines, correct forms being screened for by the absence of the Pstl site. Subcloning the EcoRi-Sstll fragment back into the pA4EL vector (Fig. 5) gave plasmid pBLapr. The M197T substitution could then be moved, on a Sstll-Sstl fragment, out of pA4BL (M197T) into the complementary pBLapr vector to give plasmid pBLapr (M197T). N-terminal analysis of the amylase expressed from pBLapr in *B. subtilis* showed it to be processed with the same N-terminus found in *B. licheniformis* alpha-amylase.

Example 2

Oxidative Sensitivity of Methionine Variants

B. licheniformis alpha-amylase, such as Spezyme® AA20 (commercially available from Genencor International, Inc.), is inactivated rapidly in the presence of hydrogen peroxide (Fig. 7). Various methionine variants were expressed in shake-flask cultures of B. subtilis and the crude supernatants purified by ammonium sulphate cuts. The amylase was precipitated from a 20% saturated ammonium sulphate supernatant by reising the ammonium sulphate to 70% saturated, and then resuspended. The variants were then exposed to 0.88M hydrogen peroxide at pH 5.0, at 25°C. Variants at six of the methionine positions in B. licheniformis alpha-amylase were still subject to oxidation by peroxide while the substitution at position ±197 (M197L) showed resistance to peroxide oxidation. (See Fig. 7.) However, subsequent analysis described in further detail below showed that while a variant may be susceptible to oxidation at pH 5.0, 25°C, it may exhibit altered/enhanced properties under different conditions (i.e., liquefaction).

Example 3

Construction of All Possible Variants at Position 197

All of the M197 variants (M197X) were produced in the A4 form by cassette mutagenesis, as outlined in Fig. 8:

Site directed mutagenesis (via primer extension in M13) was used to make M197A using the mutagenic oligonucleotide below:

M197A
5'-GAT TAT TTG GCG TAT GCC GAT ATC GAC TAT GAC CAT-3'

ECORV+
Clai- Seq ID No 11

which also inserted an EcoRV site (codons 200-201) to replace the Clal site (codons 201-202).

(codons 201-202).

2) Then primer LAAM12 (Table II) was used to introduce another silent restriction site (BstSI) over codons 186-188.

- 3) The resultant M197A (BstBI+, EcoRV+) variant was then subcloned (PstI-SstI fragment) into plasmid pA4BL and the resultant plasmid digested with BstBI and EcoRV and the large vector-containing fragment isolated by electroelution from agarose get.
- 4) Synthetic primers LAAM14-30 (Table II) were each annealed with the largely complementary common primer LAAM13 (Table II). The resulting cassettes encoded for all the remaining naturally occurring amino acids at position ±197 and were figated, individually, into the vector fragment prepared above.

TABLE

Synthetic Oligonucleatides Used for Cassette Mutagenesis to Produce M197X Variants

LAAM12	gg gaa gt <u>t Icg aa</u> t gaa aac g	Seq ID No 12
LAAM13	X197bs (Ecory) <u>G</u> TC GGC AT <u>A IG CAT</u> ATA ATC ATA GTT GCC GTT TTC AT	Seg ID No 13 F (Bst8i)
LAAM14	1197 (Baibi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>ATC</u> TAT GCC	Seq ID No 14 GAC (EcoRV-)
LAAM15	F187 (BS(BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TTC</u> TAT GCC	Seq ID No 15 GAC (EcoRV-)
LAAM16	V197 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>GTT</u> TAT GCC	Seq ID No 16 GA <u>C</u> (EcoRV-)
LAAM17	\$197 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>AGC</u> TAT GCC	Seq ID No 17 GAÇ (EcoRV-)
LAAMIS	P197 (BS1BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>CCT</u> TAT GCC	Seq ID No 18 GAÇ (EcoRV-)
erwaaj	T197 (BSIBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>ACA</u> TAT GCC	Seq ID No 19 GAC (EcoRV-)
LAAMZÜ	Y197 (BSIBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TAC</u> TAT GCC	Seq ID No 20 GAC (EcoRV-)

LAAM21	H197 Seq ID No 21 (BS18)) CG AAT GAA AAC GGC AAC TAT GAT TAT TTO <u>CAC</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM22	G197 Seq ID No 22 (BatBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>GGC</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM23	Q197 Seq ID No 23 (BS:BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG CAA TAT GCC GAC (EcoRV-)
LAAM24	N197 Seg ID No 24 (BetBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>AAC</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM25	K197 Seq ID No 25 (BS:BI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>AAA</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM26	D197 Seq ID No 26 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>GAT</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM27	E197 Seq ID No 27 (BstBl) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>GAA</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM28	C197 Seq ID No 28 (BstBi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TGT</u> TAT GCC GA <u>C</u> (EcoRV-)
LAAM29	W197 Seq ID No 29 (BstBI) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>TGG</u> TAT GCC GA <u>C</u> (EcoRV-)
OEMAAJ	R197 Seq ID No 30 (Bs:Bi) CG AAT GAA AAC GGC AAC TAT GAT TAT TTG <u>AGA</u> TAT GCC GA <u>C</u> (EcoRV-)

The cassettes were designed to destroy the EcoRV site upon ligation, thus plasmids from E. coli transformants were screened for loss of this unique site. In addition, the common bottom strand of the cassette contained a frame-shift and encoded a Nsil site. thus transformants derived from this strand could be eliminated by screening for the presence of the unique Nsil site and would not be expected, in any case, to lead to expression of active amylase.

Positives by restriction analysis were confirmed by sequencing and transformed in B. subtilis for expression in shake-flask cultures (Fig. 9). The specific activity of certain of the M197X mutants was then determined using a soluble substrate assay. The data generated using the following assay methods are presented below in Table III.

Soluble Substrate Assay: A rate assay was developed based on an end-point assay kit

supplied by Megazyme (Aust.) Pty. Ltd.: Each vial of substrate (p-nitrophenyl maltoheptaoside, BPNPG7) was dissolved in 10ml of sterile water, followed by a 1 to 4 dilution in assay buffer (50mM maleate buffer, pH 6.7, 5mM calcium chloride, 0.002% Tween20). Assays were performed by adding 10µ£ of amylase to 790µ£ of the substrate in a cuvette at 25°C. Rates of hydrolysis were measured as the rate of change of absorbance at 410nm, after a delay of 75 seconds. The assay was linear up to rates of 0.4 absorption units/min.

The amylase protein concentration was measured using the standard Bio-Rad assay (Bio-Rad Laboratories) based on the method of Bradford, M. (1976) Anal. Biochem. 72:248) using bovine serum albumin standards.

Starch Hydrolysis Assay: The standard method for assaying the alpha-amylase activity of Spezyme® AA20 was used. This method is described in detail in Example 1 of USSN 07/785,624, incorporated herein by reference. Native starch forms a blue color with iodine but fails to do so when it is hydrolyzed into shorter dextrin molecules. The substrate is soluble Lintner starch 5gm/liter in phosphate buffer, pH 6.2 (42.5gm/liter potassium dihydrogen phosphate, 3.16gm/liter sodium hydroxide). The sample is added in 25mM calcium chloride and activity is measured as the time taken to give a negative lodine test upon incubation at 30°C. Activity is recorded in liquefons per gram or ml (LU) calculated according to the formula:

LU/ml or LU/g =
$$\frac{570}{\text{V} \times \text{t}} \times \text{D}$$

Where LU = liquefon unit

V = volume of sample (5ml)

t = dextrinization time (minutes)

D = dilution factor = dilution volume/ml or g of added enzyme.

TABLE III

	SPECIFIC ACTIVITY (AS %	of AA20 value) on:
<u>ALPHA-AMYLASE</u>	Soluble Substrate	Starch
Spezyme® AA20	100	100
A4 form	105	115
MiSL (A4 form)	93	94
MISL	85	103
M197T (A4 form)	75	83
M197T	62	81
M197A (A4 form)	88	89
M197C	85	85
M197L (A4 form)	51	1.7

Example 4

Characterization of Variant M15L

Variant M15L made as per the prior examples did not show increased amylase activity (Table III) and was still inactivated by hydrogen peroxide (Fig. 7). It did, however, show significantly increased performance in jet-liquefaction of starch, especially at low pH as shown in Table IV below.

Starch liquefaction was typically performed using a Hydroheater M 103-M steam jet equipped with a 2.5 liter delay coil behind the mixing chamber and a terminal back pressure valve. Starch was fed to the jet by a Moyno pump and steam was supplied by a 150 psi steam line, reduced to 90-100 psi. Temperature probes were installed just after the Hydroheater jet and just before the back pressure valve.

Starch slurry was obtained from a corn wet miller and used within two days. The starch was diluted to the desired solids level with deionized water and the pH of the starch was adjusted with 2% NaOH or saturated Na₂CO₃. Typical liquetaction conditions were:

Starch 32%-35% solids

Calcium 40-50 ppm (30 ppm added)

pH 5.0-6.0

Alpha-amylase 12-14 LU/g starch dry basis

Starch was introduced into the jet at about 350 ml/min. The jet temperature was held at 105°-107°C. Samples of starch were transferred from the jet cooker to a 95°C second stage liquefaction and held for 90 minutes.

The degree of starch liquefaction was measured immediately after the second stage liquefaction by determining the dextrose equivalence (DE) of the sample and by testing for the presence of raw starch, both according to the methods described in the Standard Analytical Methods of the Member Companies of the Corn Refiners

Association, Inc., sixth edition. Starch, when treated generally under the conditions given above and at pH 6.0, will yield a liquefied starch with a DE of about 10 and with no raw starch. Results of starch liquefaction tests using mutents of the present invention are provided in Table IV.

TABLE IV

Performance of

Variants M15L (A4 form) and M15L in Starch Liquefaction

	Hq	DE after 90 Mins.
Spezyme® AA20	5.9	9.9
MISL (A4 form)	5.9	10.4
Spezyme® AA20	5.2	1.2
MisL (A4 form)	5.2	2.2
Spezyme® AA20	5.9	9.3*
M15L	5.9	11.3*
Spezyme® AA20	5,5	3.25**
Misl	5.5	6.7**
Spezyme@ AA20	5.2	0.7**
Misl	5.2	3.65**

Example 5

Construction of M15X Variants

Following generally the processes described in Example 3 above, all variants at M15 (M15X) were produced in native *B. licheniformis* by cassette mutagenesis, as outlined in Fig. 12:

Site directed mutagenesis (via primer extension in M13) was used to introduce unique restriction sites flanking the M15 codon to facilitate insertion of a mutagenesis cassette. Specifically, a Bst81 site at codons 11-13 and a Msc1 site at codons 18-20 were introduced using the two oligonucleotides shown below.

^{*} average of three experiments

^{**} average of two experiments

The vector for M15X cassette mutagenesis was then constructed by subcloning the Sfi1-Sstll fragment from the mutagenized amylase (BstB1+, Msc1+) into plasmid pBLapr. The resulting plasmid was then digested with BstB1 and Msc1 and the large vector fragment isolated by electroelution from a polyacrylamide gel.

3) Mutagenesis cassettes were created as with the M197X variants. Synthetic oligomers, each encoding a substitution at codon 15, were annealed to a common bottom primer. Upon proper ligation of the cassette to the vector, the Msc1 is destroyed allowing for screening of positive transformants by loss of this site. The bottom primer contains an unique SnaB1 site allowing for the transformants derived from the bottom strand to be eliminated by screening for the SnaB1 site. This primer also contains a frameshift which would also eliminate amylase expression for the mutants derived from the common bottom strand.

The synthetic cassettes are listed in Table V and the general cassette mutagenesis strategy is illustrated in Figure 12.

TABLE V

synthetic Oligonucleotides Used for Cassette Mutagenesis
to Produce M15X Variants

MISA	(BstBl)	¢	GAA	TGG	TAT	122	ccc	aat	GAC	GG	(Macl)		Saq	ID	80	50
M15R	(BstBl)	c	GAA	TGG	TAT	<u>csc</u>	ccc	AaT	GAC	GG	(Msc1)		Seq	m	No	51
MISN	(BstBl)	C	GAA	TGG	TAT	AAT	ccc	AAT	GAC	GG	(Mscl)		Seq	æ	80	52
M15D	(BstBl)	c	GAA	TGG	TAT	gai	ccc	AAT	GAC	GG	(Mscl)		Saq	aı	No	53
MISH	(BstBl)	C	GAA	TGG	TAT	CAC	000	RAT	GAC	GG	(Mscl)		Seg	m	No	54
NISK	(BatBl)	c	gaa	TGG	TAT	<u>aaa</u>	ccc	aat	CAC	GG	(Mscl)		ಽಀೡ	u	No	55
MISP	(BstBl)	¢	GAA	TGG	TAT	ccs	ccc	AAT	GAC	GG	(8scl)		ಕ್ಷಣದ	ID	No	56
M15S	(BstBl)	C	GAA	TGG	TAT	Tet	ccc	AAT	GAC	ÇÇ	(Msc1)		seq	ID	No	57
MIST	(BstBl)	C	GAA	raa	TAC	acr	ccc	aat	GAC	GG	{		Seq	ad	No	58
M15V	(BatBl)	C	GAA	TGG	TAT	CII	ccc	aat	GAC	GG	(Mscl)		Seq	æ	No	89
MISC	(BatBl)	C	GAA	TGG	TAT	IGT	ccc	AAT	GAC	GG	(Mscl)		Saq	ro	No	60
MISQ	(BatBl)	c	GNA	raa	TAT	CAA	ccc	TAK	GAC	GG	(Mscl)		Seq	ID	No	61
M15B	(BstBl)	O	GAA	TGG	rar	gaa	ccc	AAT	GAC	GG	(Msol)		೫೮೮	ar	No	62
M15G	(BatBl)	C	GAA	TGG	TAT	TOO	ccc	AAT	GAC	G G	(Macl)		Saq	10	No	នន
MISI	(BstBl)	0	GAA	TGG	TAT	all	ccc	Tar	GAC	GG	(Mscl)		seq	ın	Na	64
Misp	(Bst8l)	C	GAA	TGG	TAT	III	ccc	AAT	GAC	GG	(Mac1)		ಕಿಕಲ್ಕ	ID	No	65
MISW	(BetBl)	C	GAA	TGG	TAC	Tec	ccc	AAT	GAC	ĢĢ	(Mscl)	٠	Seq	an	No	នន
MISY	(BstBl)	¢	GAA	TGG	TAT	TAT	ccc	aat	GAC	GG	(Mscl)		Sæq	m	No	67
M15X (botte	(Mscl) (om stran		QTC	ATT	GGG	ACT	ACG	TAC	CAT	T	(BatBl)		seq	ID	No	68

Underline indicates codon changes at amino acid position 15.

Conservative substitutions were made in some cases to prevent introduction of new restriction sites.

Example 6

Sench Liquelaction with M15X Variants

Eleven alpha-amylase variants with substitutions for M15 made as per Example 5 were assayed for activity, as compared to Spezyme® AA20 (commercially available from Genencor International, Inc.) in liquefaction at pH 5.5 using a bench liquefaction system. The bench scale liquefaction system consisted of a stainless steel coil (0.25 inch diameter, approximately 350 ml volume) equipped with a 7 inch long static mixing element approximately 12 inches from the anterior end and a 30 psi back pressure valve at the posterior end. The coil, except for each end, was immersed in a glycerol-water bath equipped with thermostatically controlled heating elements that maintained the bath at 105-106°C.

Starch slurry containing enzyme, maintained in suspension by stirring, was introduced into the reaction coil by a piston driven metering pump at about 70 ml/min. The starch was recovered from the end of the coil and was transferred to the secondary hold (95°C for 90 minutes). Immediately after the secondary hold, the DE of the liquefied starch was determined, as described in Example 4. The results are shown in Fig. 16.

Example 7

Characterization of M197X Variants

As can be seen in Fig. 9, there was a wide range of amylase activity (measured in the soluble substrate assay) expressed by the M197X (A4 form) variants. The amylases were partially purified from the supernatants by precipitation with two volumes of ethanol and resuspension. They were then screened for thermal stability (Fig. 10) by heating at 95°C for 5 minutes in 10mM acetate buffer pH 5.0, in the presence of 5mM calcium chloride; the A4 wild-type retained 28% of its activity after incubation. For

M197W and M197P we were unable to recover active protein from the supernatants. Upon sequencing, the M197H variant was found to contain a second mutation, N190K. M197L was examined in a separate experiment and was one of the lowest thermally stable variants. There appears to be a broad correlation between expression of amylase activity and thermal stability. The licheniformis amylase is restricted in what residues it can accommodate at position 197 in terms of retaining or enhancing thermal stability; cysteine and threonine are preferred for maximal thermal stability under these conditions whereas alanine and isoleucine are of intermediate stability. However, other substitutions at position + 197 result in lowered thermal stability which may be useful for other applications. Additionally, different substitutions at +197 may have other beneficial properties, such as altered pH performance profile or altered oxidative stability. For example, the M197C variant was found to inactivate readily by air oxidation but had enhanced thermal stability. Conversely, compared to the M197L variant, both M197T and M197A retained not only high thermal stability (Fig. 10), but also high activity (Table III), while maintaining resistance to inactivation by peroxide at pH 5 to pH 10 (Fig. 7).

Example 8

Stability and Performance in Detergent Formulation

The stability of the M197T (A4 form), M197T and M197A (A4 form) was measured in automatic dish care detergent (ADD) matrices. 2ppm Savinase* (a protease, commercially available from Novo Industries, of the type commonly used in ADD) were added to two commercially available bleach-containing ADD's: Cascade* (Procter and Gamble, Ltd.) and Sunlight* (Unilever) and the time course of inactivation of the amylase variants and Termamy!* (a thermally stable alpha-amylase available from Novo Nordisk, A/S) followed at 65°C. The concentration of ADD product used in both cases

was equivalent to 'pre-soak' conditions: 14gm product per liter of water (7 grams per gallon hardness). As can be seen (Figs. 11a and 11b), both forms of the M197T variant were much more stable than Termamyl* and M197A (A4 form), which were inactivated before the first assay could be performed. This stability benefit was seen in the presence or absence of starch as determined by the following protocol. Amylases were added to 5ml of ADD and Savinase*, prewarmed in a test tube and, after vortexing, activities were assayed as a function of time, using the soluble substrate assay. The "+ starch" tube had spaghetti starch baked onto the sides (140°C, 60 mins.). The results are shown in Figs. 11a and 11b.

Example 9

Characterization of M15X Varients

All M15X variants were propagated in *Bacillus subtilis* and the expression level monitored as shown in Fig. 13. The amylase was isolated and partially purified by a 20-70% ammonium sulfate cut. The specific activity of these variants on the soluble substrate was determined as per Example 3 (Fig. 14). Many of the M15X amylases have specific activities greater than that of Spezyme® AA20. A benchtop heat stability assay was performed on the variants by heating the amylase at 90°C for 5 min. in 50 mM acetate buffer pH 5 in the presence of 5 mM CaCl₂ (Fig. 15). Most of the variants performed as well as Spezyme® AA20 in this assay. Those variants that exhibited reasonable stability in this assay (reasonable stability defined as those that retained at least about 60% of Spezyme® AA20's heat stability) were tested for specific activity on starch and for liquefaction performance at pH 5.5. The most interesting of those mutants are shown in Fig. 16. M15D. N and T, along with L, outperformed Spezyme® AA20 in liquefaction at pH 5.5 and have increased specific activities in both the soluble substrate and starch hydrolysis assays.

Generally, we have found that by substituting for the methionine at position 15, we can provide variants with increased low pH-liquefaction performance and/or increased specific activity.

Example 10

Tryptophan Sensitivity to Oxidation

Chloramine-T (sodium N-chloro-p-toluenesulfonimide) is a selective exident, which exidizes methionine to methionine sulfoxide at neutral or alkaline pH. At acidic pH, chloramine-T will modify both methionine and tryptophan (Schechter, Y., Burstein, Y. and Patchornik, A. (1975) Biochemistry 14 (20) 4497-4503). Fig. 17 shows the inactivation of *B. licheniformis* alpha-amylase with chloramine-T at pH 8.0 (AA20 = 0.65 mg/ml, M197A = 1.7 mg/ml, M197L = 1.7 mg/ml). The data shows that by changing the methionine at position 197 to leucine or alanine, the inactivation of alpha-amylase can be prevented. Conversely, as shown in Fig. 18, at pH 4.0 inactivation of the M197A and M197L proceeds, but require more equivalents of chloramine-T (Fig. 18; AA20 = 0.22 mg/ml, M197A = 4.3 mg/ml, M197L = 0.53 mg/ml; 200 mM NaAcetate at pH 4.0). This suggests that a tryptophan residue is also implicated in the chloramine-T mediated inactivation event. Furthermore, tryptic mapping and subsequent amino acid sequencing indicated that the tryptophan at position 138 was exidized by chloramine-T (data not shown). To prove this, site-directed mutants were made at tryptophan 138 as provided below:

Preparation of Alpha-Amylase Double Mutants W138 and M197

Certain variants of W138 (F, Y and A) were made as double mutants, with M197T (made as per the disclosure of Example 3). The double mutants were made following the methods described in Examples 1 and 3. Generally, single negative strands of DNA

were prepared from an M13MP18 clone of the 1.72kb coding sequence (Pst I-Sst I) of the *B. licheniformis* alpha-amylase M197T mutant. Site-directed mutagenesis was done using the primers listed below, essentially by the method of Zoller, M. et al. (1983) except T4 gene 32 protein and T4 polymerase were substituted for klenow. The primers all contained unique sites, as well as the desired mutation, in order to identify those clones with the appropriate mutation.

Tryptophan 138 to Phenylalanine

133 134 135 136 137 138 139 140 141 142 143 CAC CTA ATT AAA GCT TTC ACA CAT TTT CAT TTT Hind III

Seq ID No 42

Tryptophan 138 to Tyrosine

133 134 135 136 137 138 139 140 141 142 143 CAC CTA ATT AAA GCT TAC ACA CAT TTT CAT TTT Hind III

Seg ID No 43

Tryptophan 138 to Alanine - This primer also engineers unique sites upstream and downstream of the 138 position.

127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 C CGC GTA ATT TCC GGB GAA CAC CTA ATT AAA GCC GCA ACA CAT TTT CAT

143 144 145 146 147 TTT <u>CCC GGC</u> CGC GGC AG

Seq ID No 44

Mutants were identified by restriction analysis and W138F and W138Y confirmed by DNA sequencing. The W138A sequence revealed a nucleotide deletion between the unique BspE I and Xma I sites, however, the rest of the gene sequenced correctly. The 1.37kb SstIl/SstI fragment containing both W138X and M197T mutations was moved from M13MP18 into the expression vector pBLapr resulting in pBLapr (W138F, M197T) and pBLapr (W138Y, M197T). The fragment containing unique BspE I and Xma I sites was cloned into pBLapr (BspE I, Xma I, M197T) since it is useful for cloning cassettes containing other amino acid substitutions at position 138.

Single Mutations at Amino Acid Position138

Following the general methods described in the prior examples, certain single variants of W138 (F, Y, L, H and C) were made.

The 1.24kb Asp718-Sst/ fragment containing the M197T mutation in plasmid p8Lapr (W138X, M197T) of Example 7 was replaced by the wild-type fragment with methionine at 197, resulting in p8Lapr (W138F), p8Lapr (W138Y) and p8Lapr (BspE I, Xma I).

The mutants W138L, W138H and W138C were made by ligating synthetic cassettes into the pBLapr (BspE I, Xma I) vector using the following primers:

Tryptophan 138 to Leucine

CC GGA GAA CAC CTA ATT AAA GCC CTA ACA CAT TTT CAT TTT C

Seq ID No 45

Tryptophan 138 to Histidine

CC GGA GAA CAC CTA ATT AAA GCC CAC ACA CAT TTT CAT TTT C
Seg ID No 46

Tryptophan 138 to Cysteine

CC GGA GAA CAC CTA ATT AAA GCC TGC ACA CAT TTT CAT TTT C
Seq ID No 47

Reaction of the double mutants M197T/W138F and M197T/W138Y with chloramine-T was compared with wild-type (AA20 = 0.75 mg/ml, M197T/W138F = 0.64 mg/ml, M197T/W138Y = 0.60 mg/ml; 50 mM NaAcetate at pH 5.0). The results shown in Fig. 19 show that mutagenesis of tryptophan 138 has caused the variant to be more resistant to chloramine-T.

SEQUENCE LISTING

- (1) GENERAL INFORMATION:
 - (i) APPLICANT: GENEROOR INTERNTIONAL, INC.
 - (ii) TITLE OF INVENTION: Oxidatively Stable Alpha-Amylase
 - (iii) NUMBER OF SEQUENCES: 58
 - (iv) CORRESPONDENCE ADDRESS:
 - (A) ADDRESSEE: Genenoor International, Inc.
 - (B) STREET: 180 Kimball Way
 - (C) CITY: South San Francisco
 - (D) STATE: CA
 - (E) COUNTRY: USA
 - (F) ZIP: 94080
 - (v) COMPUTER READABLE FORM:
 - (A) MEDIUM TYPE: Floppy disk
 - (B) COMPUTER: IBN PC compatible
 - (C) OPERATING SYSTEM: PC-DOS/MS-DOS
 - (D) SOFTWARE: Patentin Release \$1.0, Version \$1.25
 - (vi) CURRENT APPLICATION DATA:
 - (A) APPLICATION NUMBER:
 - (B) FILING DATE:
 - (C) CLASSIFICATION:
 - (viii) ATTORNEY/AGENT INFORMATION:
 - (A) NAME: Horn, Margaret A.
 - (B) REGISTRATION NUMBER: 33,401
 - (C) REFERENCE/DOCKET NUMBER: GC220-2
 - (ix) TELECOMMUNICATION INFORMATION:
 - (A) TELEPHONE: (415) 742-7536
 - (B) TELEFAX: (415) 742-7217
- (2) INFORMATION FOR SEQ ID NO:1:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 56 base pairs
 - (B) TYPE: nucleic acid
 - (C) STRANDEDNESS: "Bingle
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: DNA (genomic)
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:1:

GATCAAAACA TAAAAAACCG GCCTTGGCCC CGCCGGTTTT TTATTATTTT TGAGCT

- (2) INFORMATION FOR SEQ ID NO:2:
 - (i) SEQUENCE CHARACTERISTICS:

		(A) LENGTH: 29 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(11)	MOLECULE TYPE: DNA (genomic)	
	(x1)	SEQUENCE DESCRIPTION: SEQ ID NO:2:	
TOOC	ACGC:	TO GOGGAGTACT TYGAATGGT	29
(2)	info)	RMATION FOR SEQ ID NO:3:	
	(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 34 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	{ii}	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:3:	
TGAT	recae	TA CTTTGAATGG TACCTGCCCA ATGA	34
(2)	INFO	RMATION FOR SEQ ID NO:4:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 36 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(11)	MOLECULE TYPE: DNA (genomic)	
	(xi.)	SEQUENCE DESCRIPTION: SEQ ID NO:4:	
gatt	TATTT	GT TGTATGCCGA TATOGACTAT GACCAT	36
{2}	INFO	RMATION FOR SEQ ID NO:5:	
	(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 26 base pairs (B) TYPE: nucleic acid (C) STRANDEDMESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO.5:	
ccc	GGAAG	CA GCCTTTACC GTACCT	28
(2)	INFO	RMATION FOR SEQ ID NO:6:	
	(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (C) TOPOLOGY: linear	

(ii) MOLECULE TYPE: DNA (genomic)	
(x1) SEQUENCE DESCRIPTION: SEQ ID NO:6:	
GUGGCTATGA CTTAAGGAAA TTGC	24
(2) INFORMATION FOR SEQ ID NO:7:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 21 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:7:	
CTACGGGGAT GCATACGGGA CGA	23
(2) INFORMATION FOR SEQ ID NO:8:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 35 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic) (xi) SEQUENCE DESCRIPTION: SEQ ID NO:8:	
	38
CTACGGGGAT TACTACGGGA CCAAGGGAGA CTCCC	20
(2) INFORMATION FOR SEQ ID NO:9:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 36 base pairs (B) TYPE: nucleic acid (C) STRANDEUNESS: single (D) TOPOLOCY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:9:	
CCGGTGGGGC CAAGCGGGCC TATGTTGGCC GGCAAA	36
(2) INFORMATION FOR SEQ ID NO:10:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 45 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	

(XT) DEGREEO DEGREETTON, DIE IN MAITE	
CATCAGOGTO COATTANGAT TITOGAGGCTG CGCAGACATO TICO	or 45
(2) INFORMATION FOR SEQ ID NO:11:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 36 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:11:	
GATTATTTEG COTATOCCOA TATCGACTAT GACCAT	36
(2) INFORMATION FOR SEQ ID NO:12:	
(1) SEQUENCE CHARACTERISTICS: (A) LENGTH: 21 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(11) MOLECULE TYPE: DNA (genomic)	
(%1) SEQUENCE DESCRIPTION: SEQ ID NO:12:	
GGCAAGTITC GAATGAAAAC G	21
(2) INFORMATION FOR SEQ ID NO:13:	
<pre>{i} SEQUENCE CHARACTERISTICS: (A) LENGTH: 36 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOFOLOGY: linear</pre>	
(11) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:13:	
CTCCCCATAT CCATATAATC ATAUTTECCC TTTTCATT	. 38
(2) INFORMATION FOR SEQ ID NO:14:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(x1) SEQUENCE DESCRIPTION: SEQ ID NO:14:	
CGAATGAAAA CGGCAACTAT GATTATTTGA TCTATGCCGA C	43

(2) INFORMATION FOR SEQ ID NO:15:

(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: queleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(%i) SEQUENCE DESCRIPTION: SEQ ID NO:15:	
CGARTGARAR CGGCARCTAT GATTATTTGT TCTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:16:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
•	
(*i) SEQUENCE DESCRIPTION: SEQ ID NO:16:	
CGAATGAAAA CGGCAACTAT GATTATTTGG TTTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:17:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:17:	
CGAATGAAAA CGGCAACTAT GATTATTTGA GCTATGCCGA C	43
(2) INFORMATION FOR SEQ ID NO:18:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:18:	- 4
CGAATGAAAA CGGCAACTAT GATTATTTGC CTTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:19:	
(i) SEQUENCE CHARACTERISTICS:	

(A) LENGTH: 41 base pairs

	(B) TYPE: nucleic acid (C) STRANDEDNESS: single	
	(D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:19:	
CGA	rgarar oggoractet gattattige catatgooge c	1
(2)	INFORMATION FOR SEQ ID NO:20:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:20:	
CGA	IGAAAA CGGCAACTAT GATTATITGI ACTATGCCGA C	1
(2)	INFORMATION FOR SEQ ID NO.71:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic scid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(x1) SEQUENCE DESCRIPTION: SEQ 1D NO:21:	
cgai	rgaaaa cggcaactat gattatttgc actrtgccca c	1
{2}	INFORMATION FOR SEQ ID NO:22:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ 1D NO:22:	
CGA	TGAAAA CGGCAACTAT GATTATTTGG GCTATGCCGA C	1
(3)	INFORMATION FOR SEQ ID NO:23:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	

(11) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:23:	
CGAATGAAAA CGGCAACTAT GATTATTTGC AATATGCCGA C	43
(2) INFORMATION FOR SEQ ID NO:24:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(x1) SEQUENCE DESCRIPTION: SEQ ID NO:24:	
CGAATGAAAA CGGCAACTAT GATTATTTUA AUTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:25:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(11) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:25:	
GCAATGAAAA CGGCAACTAT GATTATTTGA AATATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:26:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:26:	
CGRATGRARA CUGCRACTAT GATTATTEG ATTATECCGA C	41
(2) INFORMATION FOR SEQ ID NO:27:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	

(ii) MOLECULE TYPE: DNA (genomic)

(NY) pathagene negotiations, and to some	
CCANTGAAAA COGCAACTAT GATTATTTGG AATATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:28:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) sequence description: seq is no:28:	
CGAATGAAAA COGCAACTAT GATTATTTGT GTATTGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:29:	
(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single {D} TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(x1) SEQUENCE DESCRIPTION: SEQ ID NO:29:	
CCARTGAAAA CGGCARCTAT GATTATTTGT CGTATGCCGA C	41
(2) INFORMATION FOR SEQ ID NO:30:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 41 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(%1) SEQUENCE DESCRIPTION; SEQ 1D NO:30:	•
CCANTGAAAA COCCAACTAT GATTATTTGA GATATGCCGA C	43
(2) INFORMATION FOR SEQ ID NO:31:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 1968 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(li) MOLECULE TYPE: DNA (genomic)	
(x1) SEQUENCE DESCRIPTION: SEQ ID NO:31:	
AGCTTGARGA AGTGAAGAAG CAGAGAGGCT ATTGAATARA TGAGTAGAAA	GCGCCATATC 60

GGCGCTTTT	C TTTTGGAAG)	AAATATAGGG	AAAATGGTAG	: TTGTTAAAA?	TTCGGAATAT	120
TTATACAACI	TCATATGTT	CACATTGAAA	A GGGGAGGAGA	ATCATGAAAC	AACAAAAACG	180
GCTTTACGC	: CGATTGCTG/	CCCTCTTATT	TECECTEATO	TTCTTGCTGC	CTCATTCTCC	240
AGCAGCGGC	GCAAATCTT/	ATGGGACGCT	GATGCAGTAT	TTTGAATGG1	ACATGCCCAA	300
TGACGGCCA	CATTGGAAGE	GTTTGCAAAA	CGACTCGGCA	TATTTGGCTG	AACACGGTAT	360
TACTGCCGTC	TGGATTCCCC	COGCATATAA	GOGAACGAGO	CAAGCGGATG	TGGGCTACGG	420
TECTTACGAC	CTTTATGATI	TAGGGGAGTT	TOATCAAAAA	GGGACGGTTC	GGACAAAGTA	480
CGGCACAAAA	GGAGAGCTGC	: AATCTGCGAT	CAAAAGTCTT	CATTCCCGCG	ACATTAACGT	540
TTACGGGGAT	GTGGTCATCA	accacaaagg	OGGCGCTGAT	GCGACCGAAG	ATGTAACCGC	600
GGTTCAAGTC	GATOCOGCTG	ACCGCAACCG	CGTAATTTCA	GGAGAACACC	TAATTAAAGC	660
CTGGACACAT	TTTCATTTTC	ceeeeccee	CAGCACATAC	AGCGATTITA	AATGGCATTG	720
GTACCATTTT	GACGGAACCC	ATTGGGACGA	GTCCCGAAAG	CTGAACCGCA	TCTATAAGTT	780
TCAAGGAAAG	GCTTGGGATT	GGGAAGTTTC	CAATGAAAAC	GGCAACTATG	ATTATTTGAT	840
GTATGCCGAC	ATCGATTATG	accatcètga	TGTCGCAGCA	GAAATTAAGA	GATGGGGCAC	900
TTGGTATGCC	AATGAACTGC	AATTGGACGG	TTTCCCTCTT	GATGCTGTCA	RACACATTAA	960
ATTTTCTTT	TTGCGGGATT	GGGTTAATCA	TETCAGGGAA	AAAACGGGGA	AGGAAATGTT	1050
TACGGTAGGT	GAATATTGGC	AGAATGACTT	ecececects	GAAAACTATT	TGRACARARC	1080
AAATTTTAAT	CATTCAGTGT	TTGACGTGCC	GCTTCATTAT	CACTTCCATG	CTGCATCGAC	1140
ACAGGGAGGC	GCCTATGATA	TGAGGAAATT	GCTGAACGGT	ACGGTCGTTT	CCAAGCATCC	1200
GTTGAAATCG	GTTACATTTG	TOGATAACCA	TGATACACAG	CCCGGGCAAT	CCCTTGAGTC	1260
GACTGTCCAA	ACATECTTTA	AGCCGCTTGC	TTACGCTTTT	ATTOTOACAA	GGGARTCTGG	1320
ATACCCTCAG	GTTTTCTACG	GGCATATGTA	CGGGACGAAA	GGAGACTCCC	AGCGCGAAAT	1380
TCCTGCCTTG	AAACACAAAA	TTGAACCGAT	CTTAAAAGCG	agaaaacagt	ATGCGTACGG	1440
AGCACAGCAT	GATTATTTCG	ACCACCATGA	CATTGTCGGC	TGGACAAGGG	AAGGCGACAG	1500
CTCGGTTGCA	AATTCAGGTT	TOSCOGCATT	AATAACAGAC	GGACCCGGTG	GGGCAAAGCG	1560
AATGTATGTC	GGCCGGCAAA	ACGCCGGTGA	GACATGGCAT	GACATTACCG	GAAACCGTTC	1620
OGAGCCGGTT	GTCATCAATT	COGAAGECTE	GGGAGAGTTT	CACCTAAACG	GOGGGTCGGT	1680
TTCAATTTAT	GTTCAAAGAT	AGAAGAGCAG	AGAGGACGGA	TTTCCTGAAG	GAAATCCGTT	1740
TTTTATTTT	SCCCGTCTTA	TRAATTTCTT	TGATTACATT	TTATARTTRA	TTTTAACAAA	1800
GTGTCATCAG	CCCTCAGGAA	GGACTTGCTG	ACAGTTTGAA	TOGCATAGGT	AAGGCGGGA	1860
TWAAATGGCA	ACGTTATCTG	ATGTAGCAAA	GAAAGCAAAT	GTGTCGAAAA	TGACGGTATC	1920
GCGGGTGATC	AATCATCCTG	AGACTGTGAC	GCATCAATTG	AAAAAGCT		1968

(2) INFORMATION FOR SEQ ID NO:32:

(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 483 amino acids

- (B) TYPE: amino acid
- (C) STRANDEDNESS: single
- (D) TOFOLOGY: linear

(ii) MOLECULE TYPE: protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:32:

Ala Asn Leu Asn Cly Thr Leu Met Gln Tyr Phe Glu Trp Tyr Met Pro 1 10 15

Asn Asp Cly Cln His Trp Lys Arg Leu Cln Asn Asp Ser Ala Tyr Leu 20 25 30

Ala Glu His Gly The Thr Ala Val Trp Ila Pro Pro Ala Tyr Lys Gly

Thr Ser Gln Ala Asp Val Gly Tyr Gly Ala Tyr Asp Leu Tyr Asp Leu 50 55

Gly Glu Phe His Cln Lys Gly Thr Val Arg Thr Lys Tyr Gly Thr Lys 65 70 75 80

Gly Glu Leu Gin Ser Ala lie Lys Ser Leu His Ser Arg Asp Ile Asn 85 90

Val Tyr Gly Asp Val Val The Asn His Lys Gly Gly Als Asp Als Thr 100 105 110

Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp Arg Asn Arg Val 115 120

Ile Ser Gly Glu His Leu Ile Lys Ala Trp Thr His Phe His Phe Pro 130 135 140

Gly Arg Gly Ser Thr Tyr Ser Asp Phe Lys Trp His Trp Tyr Ris Phe 145 150 155 160

Asp Gly Thr Asp Trp Asp Glu Ser Arg Lys Leu Asn Arg Ile Tyr Lys 165 170 175

Phe Gln Gly Lys Ala Trp Asp Trp Glu Val Ser Asn Glu Asn Gly Asn 180 190

Tyr Asp Tyr Leu Met Tyr Als Asp Ile Asp Tyr Asp His Pro Asp Val 195 200 205

Als Ais Glu Ile Lys Arg Trp Gly Thr Trp Tyr Als Asn Glu Leu Gln 210 $\,$ 220 $\,$

Leu Asp Gly Phe Arg Leu Asp Ala Val Lys His Ile Lys Phe Ser Phe 225 230 235

Leo Arg Asp Trp Val Asm His Val Arg Glo Lys Thr Gly Lys Glo Met 245 250 255

Phe Thr Val Ala Glu Tyr Trp Gln Asn Asp Leu Gly Ala Leu Glu Asn 260 265 270

Tyr Leu Asn Lys Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu 275 280 285

His Tyr Cln Phe His Ala Ala Ser Thr Gln Gly Gly Tyr Asp Met 290 300

Arg Lys Leu Leu Asn Gly Thr Val Val Ser Lys His Pro Leu Lys Ser

315

310

Val Thr Phæ Val Asp Asn His Asp Thr Gln Pro Gly Gln Ser Leu Glu Ser Thr Val Gln Thr Trp Phe Lye Pro Leu Ale Tyr Als Phe Ile Leu 335 Thr Arg Glu Ser Gly Tyr Pro Gln Val Phe Tyr Gly Asp Men Tyr Gly 375 Gly Asp Ser Gln Arg Glu Ile Pro Ala Leu Lys Ale Lys Ile 385 Tyr Phe Asp His Arg Lye Gln Tyr Ala Tyr Gly Asp Tyr Gly Asp Tyr Gly Asp Tyr Phe Asp His Asp Ile Val Gly Trp Thr Arg Glu Gly Asp Asp Asp Ser Ser Val Ala Asn Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Pro Glv Glv Gly Ala Lys Arg Men Tyr Val Gly Arg Gln Asn Ala Gly Gly Trp

Gly Gly Ala Lys Arg Met Tyr Val Gly Arg Gln Asn Ala Gly Glu Thr 445 445

Trp His Asp lie Thr Gly Asn Arg Ser Glu Pro Val Val Ile Asn Ser 450 450

Glo Gly Trp Gly Glu Phe His Val Asn Gly Gly Ser Val Ser lle Tyr 465 470 475 480

Val Gin Arg

305

(2) INFORMATION FOR SEQ ID NO:33:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 511 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: mingle
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:33:

Met Lys Cin Cln Lys Arg Leu Tyr Ala Arg Leu Leu Thr Leu Leu Phe 1 5 15

Ala Leu Ile Phe Leu Leu Pro His Ser Ala Ala Ala Ala Asn Leu 20 25 30

Asn Gly Thr Leu Met Gln Tyr Phe Glu Trp Tyr Met Pro Asn Asp Gly 35 40

His Trp Lys Arg Leu Gln Asn Asp Ser Als Tyr Leu Ala Glu His Gly 50 55 60

The Thr Ala Val Trp He Pro Pro Ala Tyr Lys Gly Thr Ser Gln Ala 65 70 75 80

Asp Val Cly Tyr Gly Ala Tyr Asp Leu Tyr Asp Leu Gly Glu Phe His 85 90 95

Oln Lys Gly Thr Val Arg Thr Lys Tyr Gly The Lys Gly Giu Leu Gln

100 105 ser Ala Ile Lys Ser Leu His Ser Arg Asp Ile Asn Val Tyr Giy Asp Val Val Ile Asn His Lys Gly Gly Ala Asp Ala Thr Glo Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp Arg Asn Arg Val Ile Ser Gly Glu 155 His Leu Ile Lys Ala Trp Thr His Phe His Phe Pro Gly Arg Gly Ser 165 170 175 The Tyr Ser Asp Phe Lys Trp His Trp Tyr His Phe Asp Cly The Asp 185 Trp Asp Clu Ser Arg Lys Leu Asn Arg Ile Tyr Lys Phe Cln Cly Lys Ale Tro Asp Trp Glo Val Ser Asn Glu Asn Gly Asn Tyr Asp Tyr Leu Met Tyr Ala Asp Ile Asp Tyr Asp His Pro Asp Val Ala Ala Glu Ile 225 240 Lys Arg Trp Gly Thr Trp Tyr Ala Asn Glu Leu Gln Leu Asp Gly Phe Arg Leu Asp Als Val Lys His Ile Lys Phe Ser Phe Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr Gly Lys Glu Het Phe Thr Val Ala 275 280 285 Old Tyr Trp Gla Asa Asp Lea Gly Ala Lea Glu Asa Tyr Lea Asa Lys 295 Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu His Tyr Gln Phe His Ala Ala Ser Thr Gln Gly Gly Gly Tyr Asp Met Arg Lys Leu Leu 325 335 Asn Gly Thr Val Val Ser Lys His Pro Let Lys Ser Val Thr Phe Val 345 Asp Asn His Asp Thr Cln Pro Cly Gln Ser Leu Glu Ser Thr Val Gln 355 360 Thr Trp Phe Lys Pro Leu Als Tyr Ala Phe Ile Leu Thr Arg Glu Ser 375 Gly Tyr Pro Gin Val Phe Tyr Gly Asp Met Tyr Gly Thr Lys Gly Asp 390 Ser Gln Arg Glu Ile Pro Ala Leu Lys His Lys Ile Glu Pro Ile Leu Lys Ala Arg Lys Gln Tyr Als Tyr Gly Ala Gln His Asp Tyr Phe Asp His His Asp Ile Val Gly Trp Thr Arg Glu Gly Asp Ser Ser Val Ala 440 Asn Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly Pro Gly Gly Ala Lys 455

PCT/US94/01553 WO 94/18314

Arg Met Tyr Val Gly Arg Gln Asn Ala Gly Glu Thr Trp His Asp Ile

Thr Sly Asn Arg Ser Glu Pro Val Val lie Asn Ser Glu Gly Trp Gly

Glu Phe His Val Amn Gly Gly Sex Val Ser The Tyr Val Gln Arg 505

(2) INFORMATION FOR SEQ ID NO:34:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 520 amino acids (B) TYPE: amino acid

 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(x1) SEQUENCE DESCRIPTION: SEQ ID NO:34:

Met arg Gly Arg Gly Asn Met Ile Gln Lys Arg Lys Arg Thr Val Ser

Phe Arg Leo Val Leo Met Cys Thr Leo Leo Phe Val Ser Leo Pro Ile

Thr Lys Thr Ser Ala Val Asm Cly Thr Leo Met Gin Tyr Phe Glu Trp

Tyr Thr Pro Asn Asp Cly Gln His Trp Lys Arg Leu Gln Asn Asp Ala

Glu His Leu Ser Asp Ile Gly Ile Thr Ala Val Trp Ile Pro Pro Ala

Tyr Lys Gly Leu Ser Gln Ser Asp Asn Gly Tyr Gly Pro Tyr Asp Leu

Tyr Asp Leu Gly Glu Phe Gin Gln Lys Gly Thr Val Arg Thr Lys Tyr

Cly Thr Lys Ser Glu Leu Gln Asp Ala Ile Gly Ser Leu His Ser Arg

Asn Val Gin Val Tyr Gly Asp Val Val Leu Asn His Lys Ala Gly Ala

Asp Ala Thr Glu Asp Val Thr Ala Val Glu Val Asn Pro Ala Asn Arg

Asn Gin Gio Thr Ser Gio Gio Tyr Gin Ile Lys Ala Trp Thr Asp Phe

Arg Phe Pro Gly Arg Gly Asn Thr Tyr Ser Asp Phe Lys Trp His Trp 185

Tyr His Phe Asp Gly Ala Asp Trp Asp Glu Ser Arg Lys Ile Ser Arg

lie Phe Lys Phe Arg Gly Glu Gly Lys Ala Trp Asp Trp Glu Val Ser

Ser Glu Asn Gly Asn Tyr Asp Tyr Leu Met Tyr Ala Asp Val Asp Tyr 230

Asp His Pro Asp Val Val Ala Giu Thr Lys Lys Trp Gly The Trp Tyr Ala Asn Glu Leu Ser Leu Asp Gly Phe Arg Ile Asp Ala Ala Lys His lle Lye Phe Ser Phe Leu Arg Asp Trp Val Gln Ala Val Arg Gln Ala The Gly Lys Glo Met Phe The Val Ala Glo Tyr Trp Gln Asn Asn Ala Cly Lys Leu Glu Asn Tyr Leu Asn Lys Thr Ser Phe Asn Gln Ser Val 315 Phe Asp Val Pro Leu Ris Phe Asn Leu Gln Ala Ala Ser Ser Gln Gly Gly Gly Tyr Asp Met Arg Arg Leu Lea Asp Gly Thr Val Val Ser Arg His Pro Glu Lys Ala Val The Phe Val Glu Asn His Asp Thr Gln Pro Gly Gln Ser Leu Glu Ser Thr Val Gln Thr Trp Phe Lys Pro Leu Ala Tyr Ala Phe ile Leu Thr Arg Glu Ser Gly Tyr Pro Gln Val Phe Tyr Gly Asp Met Tyr Gly Thr Lys Gly Thr Ser Pro Lys Glu Ile Pro Ser Leu Lys Asp Asn Ile Glu Pro Ile Leu Lys Ala Arg Lys Glu Tyr Ala Tyr Cly Pro Cln His Asp Tyr Ile Asp His Pro Asp Val Ile Gly Trp Thr Arg Clu Cly Asp Sex Ser Als Ala Lys Ser Cly Leu Als Als Leu lle Thr Asp Gly Fro Gly Gly Ser Lys Arg Met Tyr Als Gly Leu Lys Aso Ala Gly Glu Thr Trp Tyr Asp Ile Thr Gly Asn Arg Ser Asp Thr Val Lys Ile Gly Ser Asp Gly Trp Gly Glu Phe His Val Asn Asp Gly Ser Val Ser Ile Tyr Val Gin Lys

(2) INFORMATION FOR SEQ ID NO:35:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 548 amino acids
 - (B) TYPE: amino scid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- {xi} SEQUENCE DESCRIPTION: SEQ ID NO:35:

Val Leu Thr Phe His Arg Ile Ile Arg Lys Gly Trp Met Phe Leu Leu Ala Phe Leu Thr Ala Ser Leu Phe Cys Pro Thr Gly Arg His Ala 20 25 30 Lys Ala Ala Pro Phe Ash Gly Thr Met Met Gln Tyr Phe Glu Trp Tyr Leo Pro Asp Asp Gly Thr Leo Trp Thr Lys Val Ala Aso Glu Ala Asn Asn Leu Ser Ser Leu Gly Ile Thr Ala Leu Ser Leu Pro Pro Ala 65 70 80 Tyr Lys Gly Thr Ser Arg Ser Asp Val Gly Tyr Gly Val Tyr Asp Leu 85 90 95 Tyr Asp Leu Cly Glu Phe Asn Gln Lys Gly Thr Val Arg Thr Lys Tyr 100 105 110 Cly Thr Lys Ala Glo Tyr Leu Glo Ala Ile Glo Ala Ala His Ala Ala Cly Net Gln Val Tyr Ala Asp Val Val Phe Asp His Lys Gly Gly Ala Asp Gly Thr Glu Trp Val Asp Ala Val Glu Val Asn Pro Ser Asp Arg 145 156 160 Asn Gln Glu Ile Ser Gly Thr Tyr Gln Ile Gln Ala Trp Thr Lys Phe Asp Phe Pro Gly Arg Gly Asn Thr Tyr Ser Ser Phe Lys Trp Arg Trp 180 185 190 Tyr His Phe Asp Cly Val Asp Trp Asp Glu Ser Arg Lys Leu Ser Arg 195 200 705 The Tyr Lys Phe Arg Gly Tie Gly Lys Ala Trp Asp Trp Glu Val Asp 210 225 Thr Glu Asn Gly Asn Tyr Asp Tyr Leo Met Tyr Ala Asp Leo Asp Met 225 235 240 Asp His Pro Clu Val Val Thr Clu Leu Lys Asn Trp Gly Lys Trp Tyr 245 250 255 Vel Asn Thr Thr Asn lie Asp Cly Phe Arg Leu Asp Cly Leu Lys His 260 265 270 The Lys Phe Ser Phe Phe Pro Asp Trp Lea Ser Tyr Val Arg Ser Gln 275 285 Thr Gly Lys Pro Leu Phe Thr Val Gly Glu Tyr Trp Sar Tyr Asp Ila Asn Lys Leu His Asn Tyr Ile Thr Lys Thr Asn Gly Thr Met Ser Leu 305 310 315 320 Phe Asp Ala Pro Leu His Asn Lys Phe Tyr Thr Ala Ser Lys Ser Gly 325 330 Gly Ala Phe Asp Met Arg Thr Leu Met Thr Asn Thr Leu Met Lys Asp Gln Pro Thr Leu Ala Val Thr Phe Val Asp Ass His Asp Thr Ass Pro

Als Phe Tie Leu Thr Arg Cin Glo Gly Tyr Pro Cys Val Phe Tyr Gly 385

Asp Tyr Tyr Gly Ile Pro Gin Tyr Asn Ile Pro Ser Leu Lys Ser Lys 405

Ile Asp Pro Leu Leu Ile Ala Arg Arg Asp Tyr Ala Tyr Gly Thr Gin 420

His Asp Tyr Leu Asp His Ser Asp Ile Ile Gly Trp Thr Arg Glu Gly 435

Val Thr Glu Lys Pro Gly Ser Gly Leu Ala Ala Leu Ile Thr Asp Gly 455

Ala Lye Arg Cys Ser His Gly Arg Pro Trp Phe Lys Pro Leu Ala Tyr

Ala Gly Arg Ser Lys Trp Met Tyr Val Gly Lys Gln His Ala Gly Lys 465 470 480

Val Phe Tyr Asp Lew Thr Gly Asn Arg Ser Asp Thr Val Thr 11e Asn \$485\$

Ser Asp Cly Trp Cly Glu Phe Lys Val Asn Cly Cly Ser Val Ser Val 500 510

Trp Val Pro Arg Lys Thr Thr Val Ser Thr Ile Ala Arg Pro Ile Thr 515 525

Thr Arg Pro Trp Thr Gly Glu Phe Val Arg Trp His Glu Pro Arg Leu 530 540

Val Ala Trp Pro

(2) INFORMATION FOR SEQ ID NO:36:

- (1) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 483 amino acids
 - (E) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:36:
- Ala Asn Leu Asn Gly Thr Leu Met Gln Tyr Phe Glu Trp Tyr Met Pro 1 10 15
- Asn Asp Cly Cln His Trp Lys Arg Leu Cln Asn Asp Ser Ale Tyr Leu 20 25 30
- Ala Glu His Gly Ile Thr Ala Val Trp Ile Pro Pro Ala Tyr Lys Gly
 35 40 45
- Thr Ser Gin Ala Asp Val Gly Tyr Gly Ala Tyr Asp Leu Tyr Asp Leu 50 60
- Gly Glu Fhe His Gln Lys Gly Thr Val Arg Thr Lys Tyr Gly Thr Lys
- Gly Glu Leu G**ln Ser Als Ile Lys Ser Le**u His Ser Arg Asp Ile Asn 95

Val Tyr Gly Asp Val Val Ile Asn His Lys Gly Gly Ala Asp Ala Thr Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp Arg Asn Arg Val The Ser Cly Clu His Leu Hie Lys Ala Trp Thr His Phe His Phe Pro Gly Arg Gly Ser Thr Tyr Ser Asp Phe Lys Trp His Trp Tyr His Phe 145 150 155 Asp Gly Thr Asp Trp Asp Glu Ser Arg Lys Leu Ash Arg Ile Tyr Lyz Phe Gin Gly Lys Ala Trp Asp Trp Glu Val Ser Asn Glu Asn Gly Asn Tyr Asp Tyr Leu Thr Tyr Ala Asp Ile Asp Tyr Asp His Pro Asp Val 200 Ala Ala Glu lle Lys Arg Trp Gly Thr Trp Tyr Ala Asn Glu Leu Gln Leu Asp Gly Phe Arg Leu Asp Ala Val Lys Ris Ile Lys Phe Ser Phe Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr Gly Lys Glu Met Phe Thr Val Ala Glu Tyr Trp Cin Asn Asp Leu Gly Ala Leu Glu Asn Tyr Leu Asn Lys Thr Asn Phe Asn His Ser Val Phe Asp Val Pro Leu 280 His Tyr Gln Phe His Ala Ala Ser Thr Gln Gly Gly Tyr Asp Met Arg Lys Leu Leu Asn Gly Thr Val Val Ser Lys His Pro Leu Lys Ser 305 315 320 Val Thr Phe Val Asp Asn His Asp Thr Gln Pro Gly Gln Ser Leu Glu Ser Thr Val Gln Thr Trp Phe Lys Pro Leu Ala Tyr Ala Phe Ile Leu The Arg Clu Ser Gly Tyr Pro Gln Val Phe Tyr Gly Amp Met Tyr Gly Thr Lys Gly Asp Ser Gle Arg Glu Ile Pro Ala Leu Lys His Lys Ile Glu Pro Ile Leu Lys Ala Arg Lys Gln Tyr Ala Tyr Gly Ala Gln His Asp Tyr Phe Asp Ris His Asp Ile Vel Gly Trp Thr Arg Glu Gly Asp Ser Ser Val Ala Asn Ser Gly Leu Ala Ala Leu lie Thr Asp Gly Pro 425 Gly Gly Ala Lys Arg Met Tyr Val Gly Arg Glo Aso Ala Gly Glo Thr Trp His Asp lie Thr Gly Asn Arg Ser Glu Pro Val Val lie Asn Sex

Glu Gly Trp Gly Glu Phe His Val Asn Gly Gly Ser Val Ser lie Tyr

Val Gln Arg

(2) INFORMATION FOR SEQ ID NO:37:

- (1) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 487 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear

(ii) MOLECULE TYPE: protein

(*i) SEQUENCE DESCRIPTION: SEQ ID NO:37:

Ala Ala Ala Ala Asn Leu Asn Gly Thr Leu Met Gln Tyr Phe Glu

Trp Tyr Met Pro Asn Asp Gly Gln His Trp Lys Arg Leu Gln Asn Asp 20 25 30

Ser Ala Tyr Leu Ala Glu His Gly Ile Thr Ala Val Trp Ile Pro Pro 35 40 45

Ala Tyr Lya Gly Thr Ser Glo Ala Asp Val Gly Tyr Gly Ala Tyr Asp 50 55

Leu Tyr Asp Leu Gly Glu Phe His Gln Lys Gly Thr Val Arg Thr Lys 65 70 75 80

Tyr Cly Thr Lya Sly Glu Leu Gln Ser Ala Ila Lya Sar Lau His Ser 85 90 95

Arg Asp Tle Asn Val Tyr Cly Asp Val Val Tle Asn His Lys Cly Cly 100 105 110

Ala Asp Ala Thr Glu Asp Val Thr Ala Val Glu Val Asp Pro Ala Asp 115 120 125

Arg Asn Arg Val The Ser Cly Glu His Leu The Lys Ala Trp Thr His 130 135 140

Phe His Phe Pro Gly Arg Gly Ser Thr Tyr Ser Asp Phe Lys Trp His 145 150 150 155

Trp Tyr His Phe Asp Cly Thr Asp Trp Asp Glu Ser Arg Lys Leu Asn 165 170 175

Arg Ile Tyr Lys Phe Gln Gly Lys Ala Trp Asp Trp Glu Val Ser Asn 180 185 190

Glu Asn Gly Asn Tyr Asp Tyr Leu Met Tyr Ala Asp lle Asp Tyr Asp 195 200

His Pro Asp Val Ala Ala Glu The Lys Arg Trp Gly Thr Trp Tyr Ala 210 215 220

Asn Clu Leu Gln Leu Asp Cly Phe Arg Leu Asp Als Vel Lys His Ile 225 236 236 240

Lys Phe Ser Phe Leu Arg Asp Trp Val Asn His Val Arg Glu Lys Thr 245 250 255

Gly Lys Glu Met Phe Thr Val Als Giu Tyr Trp Gln Asn Asp Leu Gly 260 265 270

Ala Leu Clu Asn Tyr Leu Asn Lys Tor Asn Phe Asn His Ser Val Phe 275 280 285

Asp Val Pro Leu His Tyr Gln Phe His Ala Ala Ser Thr Gln Gly Gly 295 300

Gly Tyr Asp Met Arg Lys Leu Leu Asn Gly Thr Val Val Ser Lys His 305 310 315 320

Pro Leu Lys Ser Val Thr Phe Val Asp Asn His Asp Thr Gln Pro Gly 335

Gin Ser Leu Glu Ser Thr Val Gin Thr Trp Phe Lys Pro Leu Ala Tyr 345 350

Als Phe lie Leu Thr Arg Glu Ser Gly Tyr Pro Gln Val Phe Tyr Gly 355 360 365

Asp Met Tyr Gly Thr Lys Gly Asp Ser Gln Arg Glu Ile Pro Ala Leu 370 380

Lys His Lys Ile Glu Pro Ile Leu Lys Als Arg Lys Gln Tyr Ala Tyr 385 390 395 400

Gly Ala Gln His Asp Tyr Phe Asp His His Asp lle Val Gly Trp Thr 405 415

Arg Glo Gly Asp Ser Ser Val Ala Ash Ser Gly Leu Ala Ala Leu Ile 420 425 430

Thr Asp Gly Pro Gly Gly Ala Lys Arg Met Tyr Val Gly Arg Gln Asn 435 440

Ala Gly Glu Thr Trp His Asp Ile Thr Gly Asn Arg Ser Glu Pro Val 450 455 460

Val Ile Asn Ser Glu Gly Trp Gly Glu Phe His Val Asn Gly Gly Ser 465 470 480

Vel Ser Ile Tyr Val Gln Arg

(2) INFORMATION FOR SEQ ID NO:38:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 32 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:38:

Met Lys Cln Cln Lys Arg Leu Thr Ala Arg Leu Leu Thr Leu Leu Phe 1 10 15

Ala Leu Ile Phe Leu Leu Pro His Ser Ala Ala Ala Ala Asn Leu 20 25 30

(2) INFORMATION FOR SEQ ID NO:39:

- (1) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 33 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:39:

Met Arg Ser Lys Thr Leu Trp Ile Ser Leu Leu Phe Ala Leu Thr Leu 1 10 15

Ile Phe Thr Met Ala Phe Ser Aon Met Ser Ala Cln Ala Ala Cly Lys 20 30

ser

- (2) INFORMATION FOR SEQ ID NO:40:
 - (1) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 35 amino acids
 - (B) TYPE: amino acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: protein
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:40:

Met Arg Ser Lys Thr Leu Trp lie Ser Leu Leu Phe Ala Leu Thr Leu 1 5 10

The phe Thr Not Ala Phe Ser Ash Met Ser Ala Gin Ala Ala Ala 20 25 30

Ala Ala Asn

- (2) INFORMATION FOR SEQ ID NO:41:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 32 amino acids
 - (B) TYPE: amino soid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: protein
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:41:

Met Arg Ser Lys Thr Leu Trp Ile Ser Leu Leu Phe Ala Leu Thr Leu 1 10 15

lle Phe Thr Met Ala Phe Ser Asn Met Ser Ala Glo Ala Ala Aso Leu 20 25 30

- (2) INFORMATION FOR SEQ ID NO:42:
 - (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 33 base pairs

(B) TYPE: nucleic acid (C) STWANDEDNESS: single (D) TOPOLOGY: lines:	
(ii) MOLECULE TYFE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:47: CACCTAATTA AAGCTTTCAC ACATTTTCAT TIT	33
(2) INFORMATION FOR SEQ ID NO:43:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 33 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:43:	
CACCTAATTA AAGCTTACAC ACATTTTCAT TTT	3.3
(2) INFORMATION FOR SEQ ID NO:44:	
(1) SEQUENCE CHARACTERISTICS: (A) LENGTH: 66 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:44:	
CCGCGTAATT TCCGGAGAAC ACCTAATTAA AGCCGCAACA CATTTTCATT TTCCCGGGCG	5(
OGGCAG	68
(2) INFORMATION FOR SEQ ID NO:45:	
(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 42 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	
(li) MOLECULE TYPE: DNA (genomis)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:45:	٠٠
CCGGAGAACA CCTAATTAAA GCCCTAACAC ATTTTCATTT TC	4.
(2) INFORMATION FOR SEQ ID NO:46:	
(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 42 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single	

	to to const. Trucke	
(11)	MOLECULE TYPE: DNA (genomic)	
(×i.)	SEQUENCE DESCRIPTION: SEQ ID NO:46:	
	CA CCTAATTAAA GCCCACACAC ATTTCATTT TC	42
	RMATION FOR SEQ ID NO:47:	
(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 42 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(11)	MOLECULE TYPE: DNA (genomic)	
(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:47:	
CCGGAGAA	CA CCTAATTAAA GOOTGCACAC ATTTTCATTT TO	42
(2) INFO	RMATION FOR SEQ ID NO:48:	
(i)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii)	MOLECULE TYPE: DNA (genomic)	
(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:48:	
GATGCAGT.	AT TTOGAACTEG TATA	24
(2) INFO	RMATION FOR SEQ ID NO:49:	
(í.)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 26 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii)	MOLECULE TYPE: DNA (genomic)	
{ % i.}	SEQUENCE DESCRIPTION: SEQ ID NO:49:	
TGCCCAAT	BA TESCCARCAT TESAAS	26
(2) INFO	RMATION FOR SEQ ID NO:50:	
(±)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	

(11) MOLECULE TYPE: DNA (genomic)

(xi) SEQUENCE DESCRIPTION: SEQ ID NO:50:	
COAATGOTAT GOTOCOAATG ACGO	24
(2) INFORMATION FOR SEQ ID NO:51:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:51:	
CGAATGGTAT CGCCCCAATG ACGG	24
(2) INFORMATION FOR SEQ ID NO:52:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:52:	
CCAATGCTAT AATCCCAATG ACGG	24
CGAATGGTAT AATCCCAATG ACGG (2) INFORMATION FOR SEQ ID NO:53:	34
	24
(2) INFORMATION FOR SEQ ID NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single	24
(2) INFORMATION FOR SEQ ID NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	24
(2) INFORMATION FOR SEQ ID NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: DNA (genomic)	24
(2) INFORMATION FOR SEQ IE NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYFE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: DNA (genomic) (xi) SEQUENCE DESCRIPTION: SEQ ID NO:53:	
(2) INFORMATION FOR SEQ ID NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic scid (C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: DNA (genomic) (xi) SEQUENCE DESCRIPTION: SEQ ID NO:53: CGAATGGTAT GATCCCAATG ACUS	
(2) INFORMATION FOR SEQ IE NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: DNA (genomic) (xi) SEQUENCE DESCRIPTION: SEQ ID NO:53: CGAATGGTAT GATCCCAATG ACGG (2) INFORMATION FOR SEQ ID NO:54: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single	
(2) INFORMATION FOR SEQ ID NO:53: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear (ii) MOLECULE TYPE: DNA (genomic) (xi) SEQUENCE DESCRIPTION: SEQ ID NO:53: CGAATGGTAT GATCCCAATG ACGG (2) INFORMATION FOR SEQ ID NO:54: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	

(2)	INFORMATION FOR SEQ ID 80:55:	
	(1) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(11) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:55:	
CGAA	ACCCANT AAACCCANTU ACCC	24
(2)	INFORMATION FOR SEQ ID NO:56:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (E) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(x1) SEQUENCE DESCRIPTION: SEQ ID NO:56:	
CGAA	ODDA DTAKDDDDDD TATODTI	24
(2)	INFORMATION FOR SEQ ID NO:57:	
	(1) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic scid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:57:	
CGAA	ATGGTAT TOTOCCAATG ACGG	24
(2)	INFORMATION FOR SEQ ID NO:58:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:58:	
CGAA	TESTAC ACTUCCAATS ACSS	24
(2)	INFORMATION FOR SEQ ID NO:59:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs	

		(B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	{ii}	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:59:	
CGAZ	(TGGTA	T GTTCCCAATU ACGG	24
(2)	INFOR	WATION FOR SEQ ID NO:60:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	{ii}	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:60:	
CGAA	LTGGTA	T TUTCCCAATG ACGG	24
(2)	INFOR	MATION FOR SEQ ID NO:61:	
	{£}	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (S) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ ID NO:61:	
CGAR	Togta	T CAACCCAATG ACGG	24
(2)	INFOR	MATION FOR SEQ ID NO:62:	
	(1)	SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii)	MOLECULE TYPE: DNA (genomic)	
	(xi)	SEQUENCE DESCRIPTION: SEQ 1D NO:62:	
CGAA	tggta	T GAACCCAATG ACGG	24
(2)	INFOR	MATION FOR SEQ 1D NO:63:	
	(i)	sequence characteristics: {A} Length: 24 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	

	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:63:	
CGAA	TGGTAT GGTCCCAATG ACGG	24
(2)	INFORMATION FOR SEQ ID NO:64:	
	(i) SEQUENCE CHARACTERISTICS: {A} LENGTH: 24 base pairs {B} TYPE: nucleic acid {C} STRANDEDNESS: single {D} TOPOLOGY: linear	
	(11) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:64:	
CGAA	TOGTAT ATTCCCAATG ACGG	24
(2)	INFORMATION FOR SEQ ID NO:65:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	<pre>{xi} sequence description: seq id no:65:</pre>	
CGAR	TESTAT TITCCCAATS ACGO	24
(2)	INFORMATION FOR SEQ ID NO:66:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	
	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:66:	
CGAA	TEGTAC TEGCECAATE ACGG	24
(2)	INFORMATION FOR SEQ ID NO:67:	
	(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
	(ii) MOLECULE TYPE: DNA (genomic)	

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(xí) SEQUENCE DESCRIPTION: SEQ ID NO:67:	
CGAATGGTAT TATCCCAATS AUGG	24
(2) INFORMATION FOR SEQ ID NO:68:	
(i) SEQUENCE CHARÀCTERISTICS: (A) LENGTH: 24 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: DNA (genomic)	
(%i) SEQUENCE DESCRIPTION: SEQ ID NO:68:	

COGTOATTOG GACTACGTAC CATT

24

WHAT IS CLAIMED IS:

1. A mutant alpha-amylase that is the expression product of a mutated DNA sequence encoding an alpha-amylase, the mutated DNA sequence being derived from a precursor alpha-amylase by the deletion or substitution of one or more oxidizable amino acids selected from the group consisting of methionine, tryptophan, cysteine and tyrosine, in the precursor alpha-amylase.

- 2. A mutant alpha-amylase of Claim 1 wherein the oxidizable amino acid to be deleted or substituted is a methionine in the precursor alpha-amylase equivalent to +8, +15, +197, +256, +304, +366 or +438 in Bacillus licheniformis alpha-amylase.
- A mutant alpha-amylase of Claim 2 wherein the substitution or deletion is at a position equivalent to M+197 in B. licheniformis alpha-amylase.
- 4. A mutant alpha-amylase of Claim 3 wherein an amino acid selected from the group consisting of alanine, isoleucine, threonine and cysteine is substituted for methionine at a position equivalent to +197 in B. licheniformis alpha-amylase.
- 5. The mutant alpha-amylase of Claim 4 which is M197T.
- A mutant alpha-amylase of Claim 2 wherein the substitution or deletion is at a position equivalent to M+15 in B. licheniformis alpha-amylase.
- 7. A mutant alpha-amylase of Claim 6 wherein an amino acid selected from the group consisting of leucine, threonine, asparagine, aspartate, serine, valine and isolaucine is substituted for methionine at a position equivalent to +15 in 8.

licheniformis alpha-amylase.

- The mutant alpha-amylase of Claim 7 which is M15L.
- 9. A mutant alpha-amylase of Claim 1 wherein the oxidizable amino acid to be deleted or substituted is a tryptophan in the precursor alpha-amylase equivalent to any tryptophan in B. licheniformis alpha-amylase as shown in Seq ID No 32.
- 10. A mutant alpha-amylase of Claim 9 wherein the substitution or deletion is at a position equivalent to W138 in B. licheniformis alpha-amylase.
- 11. A mutant alpha-amylase of Claim 1 comprising at least two substitutions in a precursor alpha-amylase at positions equivalent to +15, +138 or +197 in B.

 Ilicheniformis alpha-amylase.**
- 12. A mutant alpha-amylase of Claim 1 wherein the precursor alpha-amylase is a Bacillus alpha-amylase.
- A mutant alpha-amylase of Claim 12 wherein the precursor is selected from the group B. licheniformis, B. stearothermophilus, and B. amyloliquefaciens.
- 14. A mutant alpha-amylase of Claim 13 wherein the precursor is *Bacillus* licheniformis alpha-amylase.
- A mutant alpha-amylase of Claim 1 wherein the precursor alpha-amylase is a fungal alpha-amylase.

- 16. DNA encoding the mutant alpha-amylase of Claim 1.
- 17. Expression vectors encoding the DNA of Claim 16.
- 18. Host cells transformed with the expression vector of Claim 17.
- 19. An alpha-amylase comprising an amino acid sequence corresponding to Seq ID No 37 or a derivative thereof.
- 20. DNA encoding the alpha-amylasa of Claim 19.
- 21. Expression vectors encoding the DNA of Claim 20.
- Host cells transformed with the expression vector of Claim 21.
- 23. A mutant alpha-amylase of Claim 1 having altered oxidative stability comprising a substitution of a different amino acid at a position equivalent to M197 in B. licheniformis alpha-amylase.
- 24. The mutant alpha-amylase of Claim 23 which is M197T.
- 25. A mutant alpha-amylase having enhanced thermal stability, or an enhanced pH performance profile or enhanced oxidative stability, the mutant comprising a substitution of a different amino acid at a position equivalent to M15 in 8. licheniformis alpha-amylase.

26. The mutant alpha-amylase of Claim 25 which is M15L.

- 27. A detergent composition comprising a mutant alpha-amylase of Claim 1.
- 28. A detergent composition of Claim 27 wherein the mutation is at a position equivalent to M197 in *B. licheniformis* alpha-amylase.
- 29. A detergent composition of Claim 28 which is a liquid, gel or granular composition.
- 30. A detergent composition of Claim 27 further comprising one or more additional enzyme.
- 31. A starch liquefying composition comprising a mutant alpha-amylase of Claim 1.
- 32. A starch liquefying composition of Claim 31 wherein the mutation is at a position equivelent to M15 in *B. licheniformis* alpha-amylase.
- 33. A method of liquefying a granular starch slurry from either a wet or dry milling process at a pH of from about 4 to less than about 6 comprising:
 - a) adding an effective amount of an alpha-amylase mutant of Claim 1 to the slurry;
 - b) optionally adding an effective amount of an antioxidant to the slurry; and
 - c) reacting the slurry for an appropriate time and at an appropriate temperature to liquefy the starch.

34. An improved method of liquefying a granular starch slurry from either a wet or dry milling process at a pH of from about 4 to less than about 6 comprising:

- a) adding an effective amount of an alpha-amylase of Claim 9 to the slurry;
- b) optionally adding an effective amount of an antioxidant to the slurry; and
- c) reacting the slurry for an appropriate time and at an appropriate temperature to liquefy the starch.

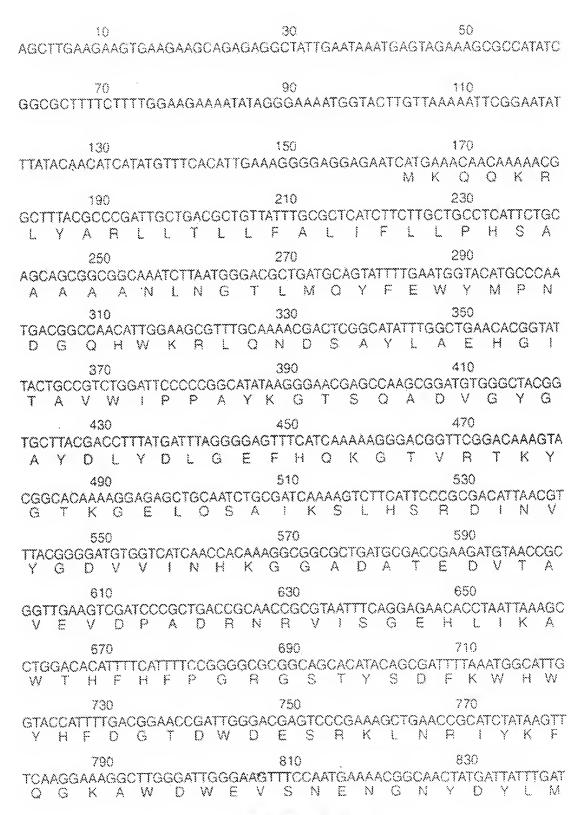


FIG._1A

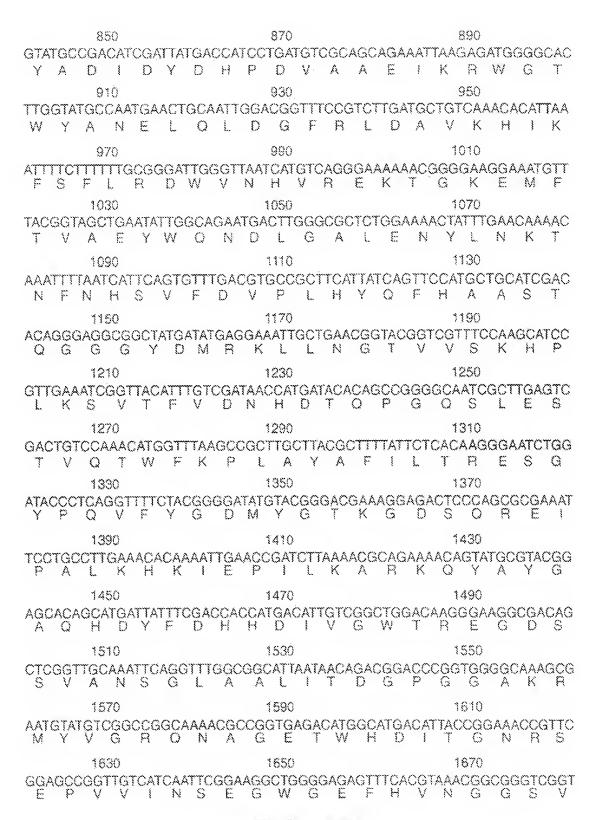


FIG._1B

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S I Y V O R *

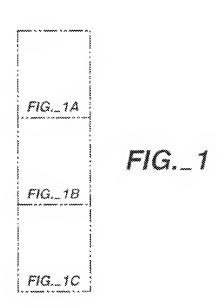
1750 1770 1790
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1810 1830 1850
GTGTCATCAGCCCTCAGGAAGGACTTGCTGACAGTTTGAATCGCATAGGTAAGGCGGGGA

1870 1890 1910
TGAAATGGCAACGTTATCTGATGTAGCAAAGAAAGCAAATGTGTCGAAAATGACGGTATC

1930 1950 GCGGGTGATCAATCATCCTGAGACTGTGACGGATGAATTGAAAAAGCT

FIG._1C



ANLNGTLMOYFEWYMPNDGOHWKRLONDSAYLAEHGITAVWIPPAYKGTSOADVGYGAYD LYDLGEFHOKGTVPTKYGTKGELOSAIKSLHSPDINVYGDVVINHKGGADATEDVTAVEV DPADRNRVISGEHLIKAWTHFHFPGRGSTYSDFKWHWYHFDGTDWDESRKLNRIYKFQGK AWDWEVSNENGNYDYLMYADIDYDHPDVAAEIKRWGTWYANELOLDGFRLDAVKHIKFSF LRDWVNHVREKTGKEMFTVAEYWONDLGALENYLNKTNFNHSVFDVPLHYGFHAASTOGG GYDMRKLLNGTVVSKHPLKSVTFVDNHDTOPGOSLESTVOTWFKPLAYAFILTRESGYPQ VFYGDMYGTKGDSQREIPALKHKIEPILKARKQYAYGAOHDYFDHHDIVGWTREGDSSVA NSGLAALITDGPGGAKRMYVGRQNAGETWHDITGNRSEPVVINSEGWGEFHVNGGSVSIY VOR

FIG._2

\$	YFEWYMPNDG YFEWYTPNDG YFEWYLPDDG	79 120 KGTVRTKYGT KGTVRTKYGT	139 180 SGEHLIKAWT SEEYOIKAWT SGTYOIOAWT	197 240 NENGNYDYLM SENGNYDYLM TENGNYDYLM	257 300 VREKTGKEMF VROATGKEMF VRSQTGKFLF	317 360 LNGTVVSKHP LDGTVVSRHP MTNTLMKDQP
Am-Stearo = B.stearothermophilus	AANLNGTLMO	DLYDLGEFHO	VDPADRNRVI	OGKAWDWEVS	FSFLRDWVNH	OGGGYDMRKL
	TSAVNGTLMO	DLYDLGEFOO	VNPANRNOET	EGKAWDWEVS	FSFLRDWVQA	OGGGYDMRRL
	AAPFNGTMMO	DLYDLGEFNO	VNPSDRNOEI	IGKAWDWEVD	FSFFPDWLSY	SGGAFDMRTL
Am-Stearo = B.(SAAA PITK FCPTGRHAKA	SOADVGYGAY SOSDNGYGPY SRSDVGYGVY	DATEDVTAVE DATEDVTAVE DGTEWVDAVE	KLNRIYKF KISRIFKFRG KLSRIYKFRG	FRLDAVKHIK FRLDGLKHIK	LHYOFHAAST LHFNLQAASS LHNKFYTASK
nyloliquefaciens	LEALIFILPH	VWIPPAYKGT	DVVINHKGGA	FDCTDWDESH	WYANELOLDG	NFNHSVEDVP
	LMCTLLFVSL	VWIPPAYKGL	DVVLNHKAGA	FDGADWDESH	WYANELSDLG	SFNOSVEDVP
	LLAFLLTASL	LSLPPAYKGL	DVVFDHKGGA	FDGVDWDESH	WYYNTTNI <u>DG</u>	NGTMSLEDAP
Am-Amylo = B.amyloliquetaciens	KALYARLLT.	AYLAEHGITA	LHSRDINVYG	YSOFKWHWYH	VAAEIKRWGT	GALENYLNKT
	RKRTVSFRLV	EHLSDIGITA	LHSRNVQVYG	YSOFKWHWYH	VVAETKKWGI	GKLENYLNKT
	HRIIRKGWMF	NNLSSLGITA	AHAAGNQVYA	YSSPKWRWYH	VVTELKWWGK	NKLHNYITKT
Am-Lich = B.Licheniformis	MRGRGNMOK WRGRGNMOK	61 CHWKRLONDS CHWKRLONDA TLWTKVANEA	121 KGELOSAIKS KSELODAIGS KAOYLOAIOA	181 HFHFPGRGST DFRFPGRGNT KFDFPGRGNT	241 YADIDYDHPD YADVDYDHPD YADLDMOHPE	301 TVAEYWONDL TVAEYWONNA TVGEYWSYDI
Am-Lich =	Am-Lich	Am-Lich	Am-Lich	Am-Lich	Am-Lich	Am-Lich
	Am-Amylo	Am-Amylo	Am-Amylo	Am-Amylo	Am-Amylo	Am-Amylo
	Am-Stearo	Am-Stearo	Am-Siearo	Am-Stearo	Am-Stearo	Am-Stearo

Am-Lich	361 LKSVTFVDNH	DYOPGOSLES	TVQTWFKPLA	YAFILTRESG	YPQVFYGDMY	420 GTKGDSQREI
Am-Amylo Am-Stearo	EKAVTFVENH TLAVTFVONH	DTOPGOSLES DTNPAKR, CS	TVOTWFKPLA YAFILTRESG HGRPWFKPLA YAFILTROEG	YAFILTRESG YAFILTROEG	YPQVFYGDMY YPCVFYGDYY	YPQVFYGDMY GTKGTSPKEL YPCVFYGDYY GLPQYNI
Am-Lich Am-Amylo Am-Slearo	421 PALKHKIEPI PSLKONIEPI PSLKSKIDPL	LKARKOYAYG LKARKEYAYG LIARRDYAYG	AQHDYFDHHD PQHDYIDHPD TQHDYLDHSD	ACHDYFDHHD IVGWTREGDS POHDYIDHPD VIGWTREGDS TOHDYLDHSD IIGWTREGVT	SVANSGLAAL SAAKSGLAAL EKPGSGLAAL	437 480 HTDGPGGAKH HTDGPGGSKH
Am-Lich Am-Amylo Am-Stearo	481 MYVGRONAGE MYVKGOHAGK	TWHDITGNRS VEYDLTGNRS	EPVVINSEGW DTVKIGSDGW DTVTINSDGW	EPVVINSEGW GEFHVNGGSV SIYVOR DTVKIGSDGW GEFHVNDGSV SIYVOK	SIYVOR SIYVOK SVWVPRKTTV STIARPITTR	540 STIARPITTR
	50	688				
Am-Lich Am-Amylo Am-Stearo	PWTGEFVRWH	EPRLVAWP				

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ANLNGTLMQYFEWYMPNDGOHWKHLQNDSAYLAEHGITAVWIPPAYKGTSQADVGYGAYD LYDLGEFHOKGTVRTKYGTKGELQSAIKSLHSRDINVYGDVVINHKGGADATEDVTAVEV DPADRNRVISGEHLIKAWTHFHFPGRGSTYSDFKWHWYHFDGTDWDESRKLNRIYKFOGK AWDWEVSNENGNYDYLTYADIDYDHPDVAAEIKRWGTWYANELOLDGFRLDAVKHIKFSF LRDWVNHVREKTGKEMFTVAEYWONDLGALENYLNKTNFNHSVFDVPLHYOFHAASTQGG GYDMRKLLNGTVVSKHPLKSVTFVDNHDTQPGQSLESTVQTWFKPLAYAFILTRESGYPQ VFYGDMYGTKGDSQREIPALKHKIEPILKARKQYAYGAOHDYFDHHDIVGWTREGDSSVA NSGLAALITDGPGGAKRMYVGRONAGETWHDITGNRSEPVVINSEGWGEFHVNGGSVSIY **VQR**

FIG._4a

AAAA

34 54 ANLNGTLMQYFEWYMPNDGQHWKRLQNDSAYLAEHGITAVWIPPAYKGTSQADVGYGAYD 74 94 LYDLGEFHOKGTVRTKYGTKGELOSAIKSLHSRDINVYGDVVINHKGGADATEDVTAVEV 174 134 154 DPADRNBVISGEHLIKAWTHFHFPGRGSTYSDFKWHWYHFDGTDWDESRKLNRIYKFQGK 234 194 214 AWDWEVSNENGNYDYLMYADIDYDHPDVAAEIKRWGTWYANELOLDGFRLDAVKHIKFSF 294 254 274 LRDWVNHVREKTGKEMFTVAEYWONDLGALENYLNKTNFNHSVFDVPLHYGFHAASTQGG 314 334 354 GYDMRKLLNGTVVSKHPLKSVTFVDNHDTOPGQSLESTVOTWFKPLAYAFILTRESGYPQ 394 414 374 VFYGDMYGTKGDSOREIPALKHKIEPILKARKOYAYGAOHDYFDHHDIVGWTREGDSSVA 434 454 474 NSGLAALITDGPGGAKRMYVGRQNAGETWHDITGNRSEPVVINSEGWGEFHVNGGSVSIY

FIG._4b

VOR

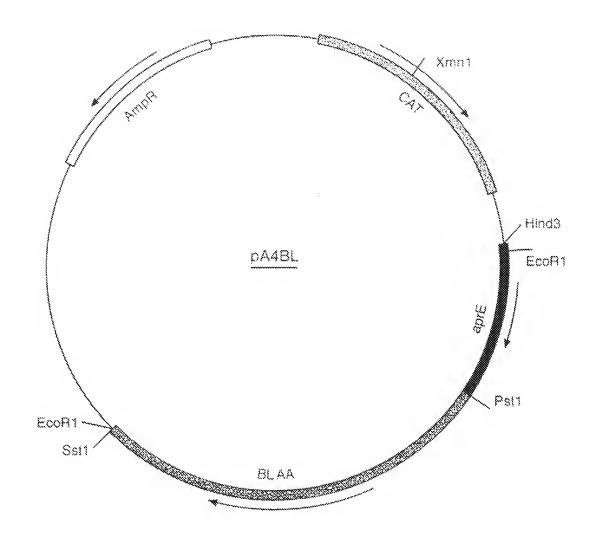


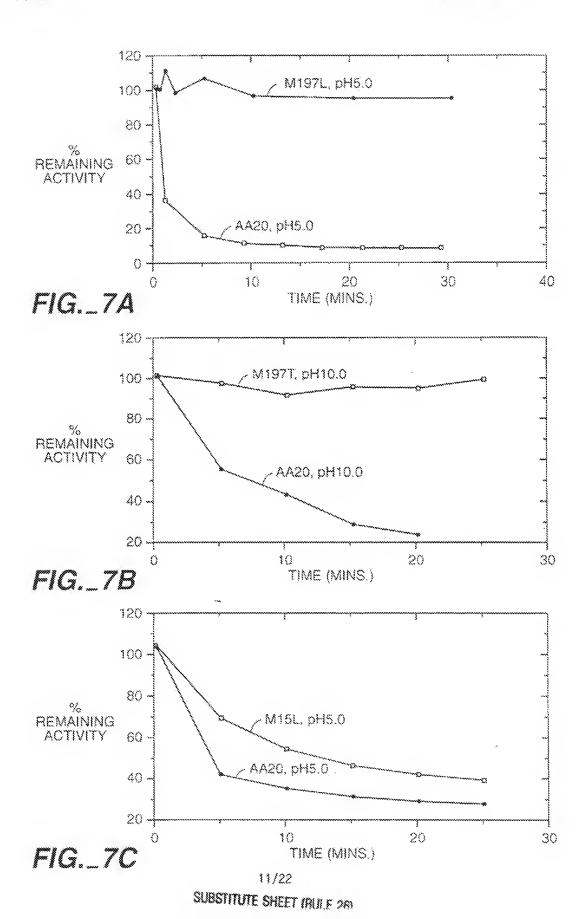
FIG._5

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SIGNAL SEQUENCE - MATURE PROTEIN JUNCTIONS IN:

B.licheniformis alpha-amylase.	(Pstl)
B.licheniformis alpha-amylase. MKQQKRLTARLLTLLFALIFL	LPHSA'AAAAANL
	N-terminus
B.subtilis alkaline protease aprE.	(Pail)
MRSKTLWISLLFALTLIFTMA	<i>IFSNMSAQA</i> ĀĠKS
	N-terminus
B.licheniformis alpha-amylase in pA4BL.	(Psti)
MRSKTLWISLLFALTLIFTMA	IFSNMSAQAAAAAN.
	N-terminus
B.lichenfiormis alpha-amylase in pBLapt	
MRSKTLWISLLFALTLIFTMA	IFSNMSAQA <mark>ANL</mark>
	N-terminus
(Psti) indicates the site of the restriction	site in the gene.
N-terminus indicates cleavage site between	een signal peptide and secreted protein

FIG._6



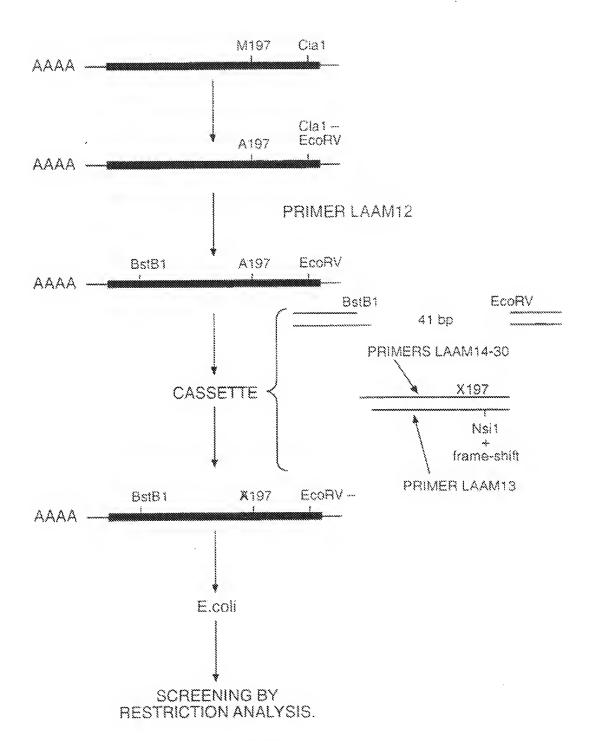
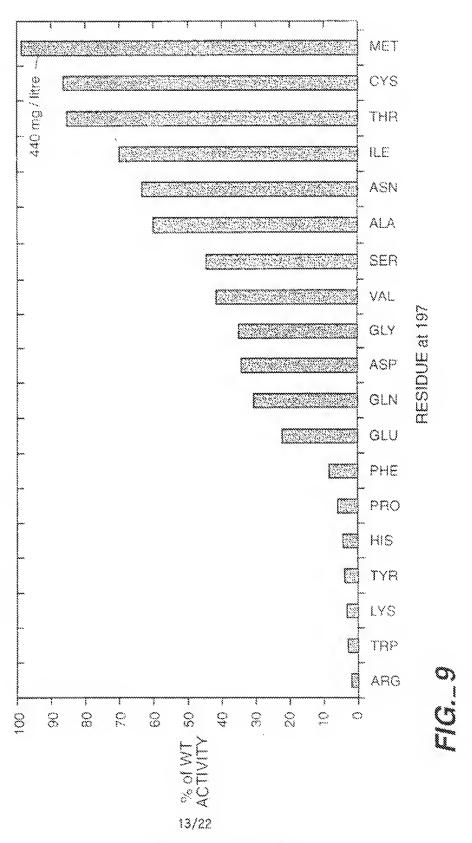
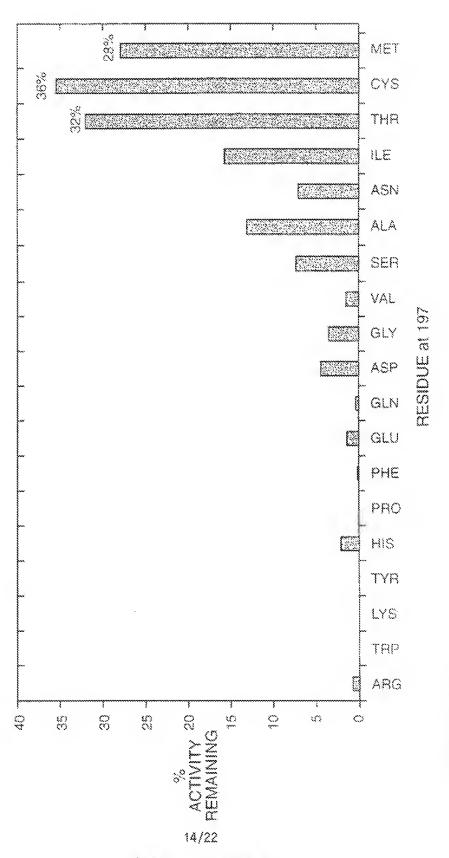


FIG._8

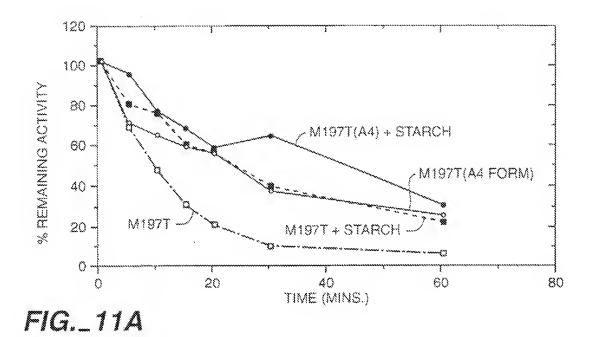
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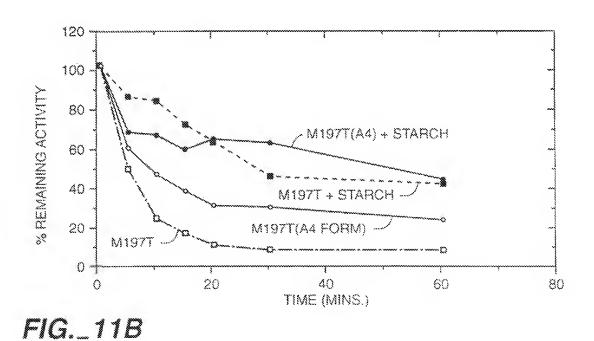


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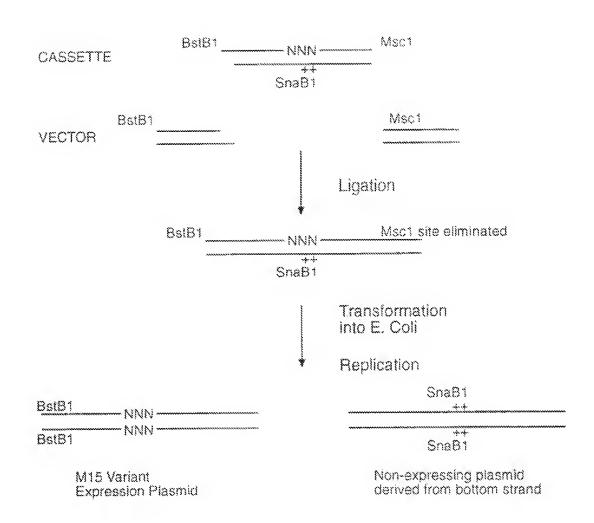
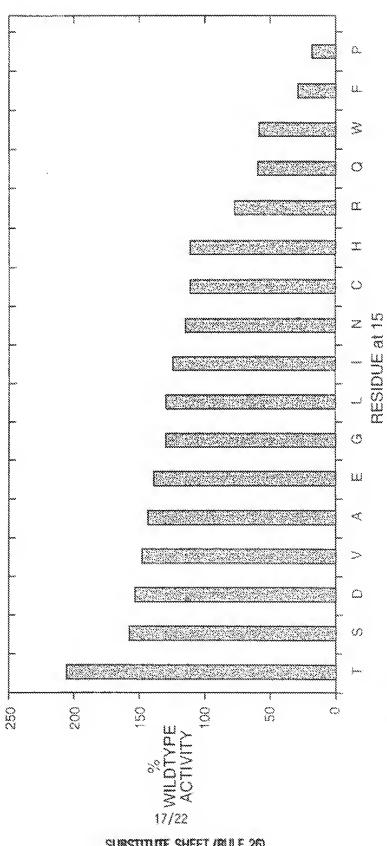


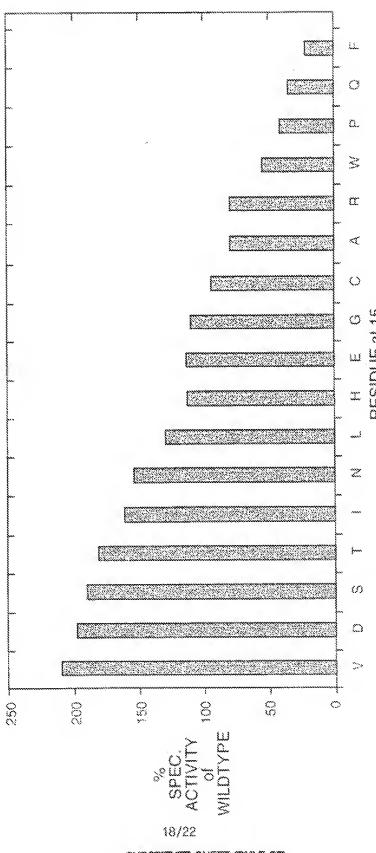
FIG._12

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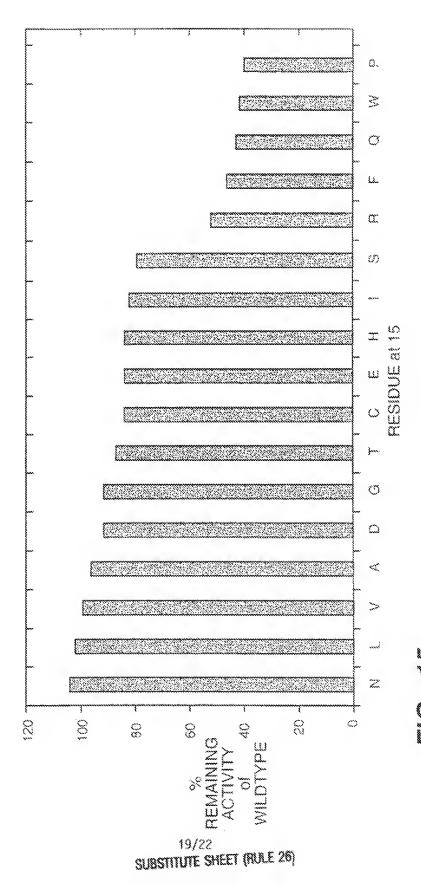
PCT/US94/01553 WO 94/18314

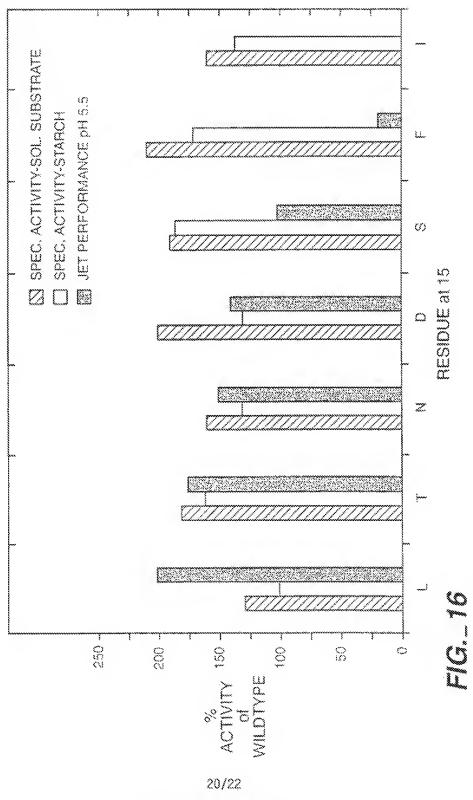


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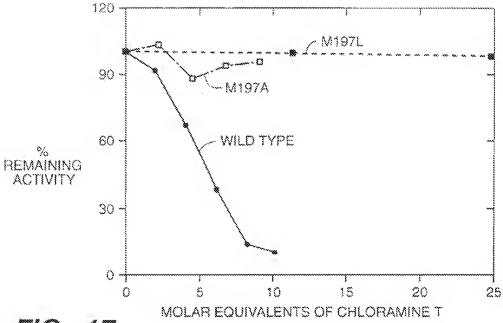
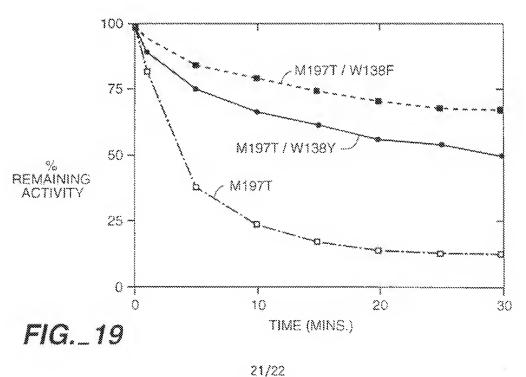
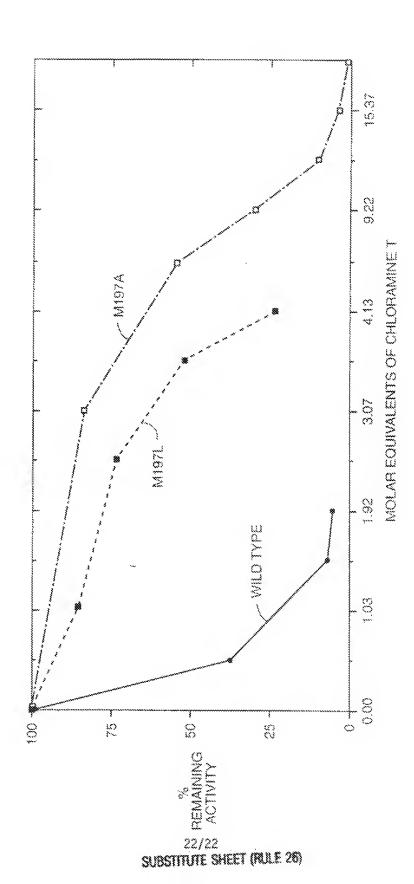


FIG._17



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Inter-sional application No.

PCT/US 94/01553

A. CLASSIFICATION OF SUBJECT MATTER

IPC: CIZN 9/28, CIZN 15/56, CIID 3/386 According to International Patent Classification (IPC) or to both national classification and IPC

8. FIELDS SEARCHED

Minimum documentation rearched (classification system followed by disssification symbols)

IPC : Cl2N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data have consulted during the international march (name of data bace and, where practicable, search terms used)

BIOSIS, SCISEARCH

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Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	BIOTECHNOLOGY, Volume 10, 1992, Philippe Joyet et al, "Hyperthermostable variants of a highly thermostable alpha-amylase", page 1579 - page 1583, see fig 4 and page 1582	1-34
Y	EP, A2, 0410498 (GIST-BROCADES N.V.), 30 January 1991 (30.01.91), page 4, line 50 - page 6, claims	1~34
	w.w.	
À	FR. A1, 2676456 (INSTITUT NATIONAL DE LA RECHERCHE AGRONOMIQUE), 20 November 1992 (20.11.92), see example 3	Ĭ.
	and her	

Further documents are listed in the continuation of Box C. Х

X See patent family annex.

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- "At" document member of the same patent family

Date of the actual completion of the international search

Date of mailing of the international search report

09, 08, 94

<u>June 1994</u>

Name and mailing uidress of the international Searching Authority uthorized officer



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CARL-OLOF GUSTAVSSON

Intermional application No. PCT/US 94/01553

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim N
Y A	A facility of a second for the secon	
	Dialog Information Services, File 34, SciSearch Dialog accession no.11267001, Bealinkelly F et al "Studies on the thermostability of the alpha-amylase of bacillus-caldovelox". Applied microbiology and biotechnology, 1991, V36, N3 (DEC), p 332-336	1
	No. web	
Ŷ	The Journal of Biological Chemistry, Volume 260, No 11, June 1985, David A Estell et al, "Engineering an Enzyme by Sitedirected Mutagenesis to Be Resistant to Chemical Oxidation", page 6518 - page 6521, see fig 2 and page 6520 right column	1-34
	Un 11 maring /hour warmen 1/25	2 74
•	WO, A1, 9116423 (NOVO NORDISK A/S), 31 October 1991 (31.10.91), page 2, claims 1-2	1-34
	Dialog Information Services, File 34, SciSearch,	1
	Dialog accession no. 11331456, Brosnan MP et al, "Investigation of the mechanisms of irreversible thermoinactivation of bacillus-stearothermophilus alpha-amylase". European journal of biochemistry, 1992, V203, NI-2 (Jan 15), p 225-231	*
	water	
(,p	WO, A1, 9402597 (NOVO NORDISK A/S), 3 February 1994 (03.02.94), see tables 1-5 and claims	1-8,12-34
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INTERNATIONAL SEARCH REPORT

Information on patent family members

28/05/94

International application No.
PCT/US 94/01553

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WO-A1-	9116423	31/10/91	EP-A- US-A-	0528864 5208158	03/03/93 04/05/93	
WO-Al-	9402597	03/02/94	NONE	to the the the top top top top top top top top top	the title and the said and the	

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